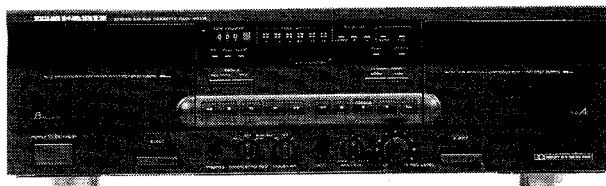


# Service Manual

74 SD315/01B/02B/05B/07B

Stereo cassette deck

For repair information cassette mechanism  
see Service Manual of "Recorders tape deck  
NMZ-5PB/NMZ-5RP"



## TABLE OF CONTENTS

| SECTION                                                      | PAGE |
|--------------------------------------------------------------|------|
| 1. TECHNICAL SPECIFICATIONS (DIN) .....                      | 1    |
| 2. TECHNICAL DATA .....                                      | 1    |
| 3. BLOCK DIAGRAM .....                                       | 2    |
| 4. CONECTION DIAGRAM .....                                   | 5    |
| 5. SCHEMATIC DIAGRAM AND PARTS LOCATION (pattern side) ..... | 7    |
| 6. MICRO-PROCESSOR I/O PINS AND THEIR FUNCTIONS .....        | 11   |
| 7. EXPLODED VIEW AND PARTS LIST .....                        | 22   |
| 8. TEST EQUIPMENT REQUIRED FOR SERVICING .....               | 23   |
| 9. DISASSEMBLY .....                                         | 24   |
| 10. ELECTRICAL ADJUSTMENT .....                              | 25   |
| 11. ELECTRICAL MEASUREMENTS AND ADJUSTMENTS .....            | 26   |
| 12. ELECTRICAL PARTS LIST .....                              | 28   |

---

# marantz®

---

model SD315

First issue: 1990  
4822 725 50918

## MARANTZ DESIGN AND SERVICE

Using superior design and selected high grade components, MARANTZ company has created the ultimate in stereo sound.

Only **original MARANTZ parts** can insure that your MARANTZ product will continue to perform to the specifications for which it is famous.

Parts for your MARANTZ equipment are generally available to our National Marantz Subsidiary or Agent.

### ORDERING PARTS:

Parts can be ordered either by mail or by telex. In both cases, correct part number has to be specified. The following information must be supplied to eliminate delays in processing your order:

1. Complete address
2. Complete part numbers and quantities required
3. Description of parts
4. Model number for which part is required
5. Way of shipment
6. Signature: any order form or telex must be signed otherwise such part order will be considered as null and void.

### PARTS ORDERING

Parts may be ordered at the following addresses:

**AUSTRIA**  
HORNYPHON  
Vertriebsgesellschaft GmbH  
Wienerbergstrasse 1  
A 1101 Wien  
Austria  
Telex: 132.332

**BELGIUM**  
SVD DIVISION MARANTZ  
Industrialaan 1  
1720 Groot-Bijgaarden  
Belgium  
Telex: 24466

**CHILE**  
MARANTZ  
DIVISION OF PHILIPS S.A.  
AV. Santa Maria, 0760  
Casilla 2687  
Santiago  
Telex: 240.239

**DENMARK**  
MARANTZ  
DIVISION OF PHILIPS  
SERVICE A/S  
Prags Boulevard 80  
Postbox 1919  
DK-2300 København S  
Denmark  
Telex: 31201

**FINLAND**  
MARANTZ  
DIVISION OF OY PHILIPS Ab  
Kaivokatu 8  
00100 Helsinki  
Finland  
Telex: 124811

**FRANCE**  
MARANTZ FRANCE  
4 Rue Bernard Palissy  
92600 Asnières  
France  
Telex: 611651

**GERMANY**  
MARANTZ GERMANY GmbH  
Alexanderstrasse 1  
2000 Hamburg  
Germany

**THE NETHERLANDS**  
Elpro Marantz  
Wint Hontlaan 28  
3526 KV Utrecht  
The Netherlands  
Telex: 4748

**NORWAY**  
MARANTZ  
DIVISION OF PHILIPS A/S  
Sandstuveien 40  
0680 Oslo 6  
Norway  
Telex: 72640

**GREAT BRITAIN**  
MARANTZ AUDIO U.K. Ltd  
Unit 15/16  
Saxon Way Industrial Estate  
Moor Lane  
Harmondsworth UB7 OLW  
Great Britain  
Telex: 935196

**GREECE**  
SHERTON ELECTRONICS S.A.  
P.O.Box 21025  
Hippocratus Street 188  
Athens 11471  
Greece  
Telex: 216.795

**JAPAN**  
MARANTZ JAPAN, Inc.  
35-1, 7-chome, Sagamiono  
Sagamihara-shi, Kanagawa  
Japan

**KUWAIT**  
AL ALAMIAH ELECTRONICS  
Ussama Building  
Fahd al Saleem Street  
P.O.Box 23781  
Safat-Kuwait  
Telex: 22694

**ITALY**  
MARANTZ ITALIANA S.P.A.  
Via Chiese, 74  
20126 Milano  
Italy

**SAUDI ARABIA**  
AL ALAMIAH ELECTRONICS  
P.O.Box 5954  
University Street  
Riyadh 11432  
Saudi Arabia  
Telex: 401530

**SOUTH AFRICA**  
MARANTZ  
DIVISION OF PHILIPS S.A.  
Main Road Martindale  
P.O. Box. 58088  
Newville 21114  
South Africa

**SPAIN**  
PHONO S.A.  
Ignacio Iglesias 10  
Badalona (Barcelona)  
Spain  
Telex: 59355

**SWEDEN**  
MARANTZ  
DIVISION OF PHILIPS  
Försäljning AB  
Tegeluddsvägen 1  
S-115 84 Stockholm  
Sweden  
Telex: 14060

**SWITZERLAND**  
MARANTZ  
Technischer Service  
Duenstrasse 3  
3186 Düringen  
Switzerland

**TURKEY**  
DOGRUOL Ltd.  
I.M.C.  
6 Blok N°6310  
Unkapani  
Istanbul  
Turkey  
Telex: 22085

**MALTA**  
CACHIA & GALEA  
Republic Street, 68D  
Valetta  
Telex: 1682

**PORTUGAL**  
MARANTZ  
Divisao philips S.A. service  
Ourela-carnaxide  
2795 LinDA-A-VELHA  
Telex: 43906

All of the above locations are fully equipped to take care of your total service needs. Because various countries have differing configuration requirements, it is necessary that you contact the service facility in your particular country. In the event that there is no service location listed for your country, please, contact the nearest facility for the necessary assistance.

In case of difficulties, do not hesitate to contact the Technical Department at abovementioned address.

|              |              |
|--------------|--------------|
| Mechanism    | 2 x logic    |
| Heads : PLAY | 1 (Deck A)   |
| : REC/PLAY   | 1 (Deck B)   |
| : Erase      | 1 (Deck B)   |
| Motor        | DC servo x 2 |

|                                 |                |
|---------------------------------|----------------|
| Normal Tape . . . . .           | 20 Hz ~ 16 kHz |
| CrO <sub>2</sub> Tape . . . . . | 20 Hz ~ 17 kHz |
| Metal Tape . . . . .            | 20 Hz ~ 18 kHz |

|                          |          |
|--------------------------|----------|
| Dolby B/C (ON) . . . . . | 65/70 dB |
| Dolby (OFF) . . . . .    | 56 dB    |

WRMS . . . . . 0.07%

Line Level/Impedance . . . . . 500 mV/3 ohms  
Headphone Level/Matching Impedance  
. . . . . 50 mV/60 ohms

Line Sensitivity/Impedance . . . . . 70 mV/60 k ohms

|                               |                                |
|-------------------------------|--------------------------------|
| /02B/05B/07B Versions . . . . | 220/240 V AC, 50/60 Hz         |
| /01B Version . . . . .        | 110/120/220/240 V AC, 50/60 Hz |

|                        |        |
|------------------------|--------|
| <b>Dimensions</b>      |        |
| Panel Width . . . . .  | 420 mm |
| Panel Height . . . . . | 118 mm |
| Depth . . . . .        | 280 mm |
| Weight . . . . .       | 5.1 kg |

- Motor(s) and type . . . . . One DC x Two (Two Mecha)
- Number of heads . . . . . Deck A One  
Deck B Two (R/P And E)
- Frequency range (3 dB limits ~ no Dolby)
  - Type IV (Metal) tape . . . . . 40 Hz to 17 kHz
  - Type II (CrO<sub>2</sub>) tape . . . . . 40 Hz to 17 kHz
  - Type I (Fe/Normal) tape . . . . . 40 Hz to 16 kHz
- Signal to noise ratio (CrO<sub>2</sub> type at 1 kHz)  
(no Dolby/Dolby B/C) . . . . . 55/65/70 dB
- Wow and flutter (RMS weighted) . . . . . 0.08%
- Output level/impedance . . . . . 500 mV/3 kohms
- Headphone output . . . . . Yes

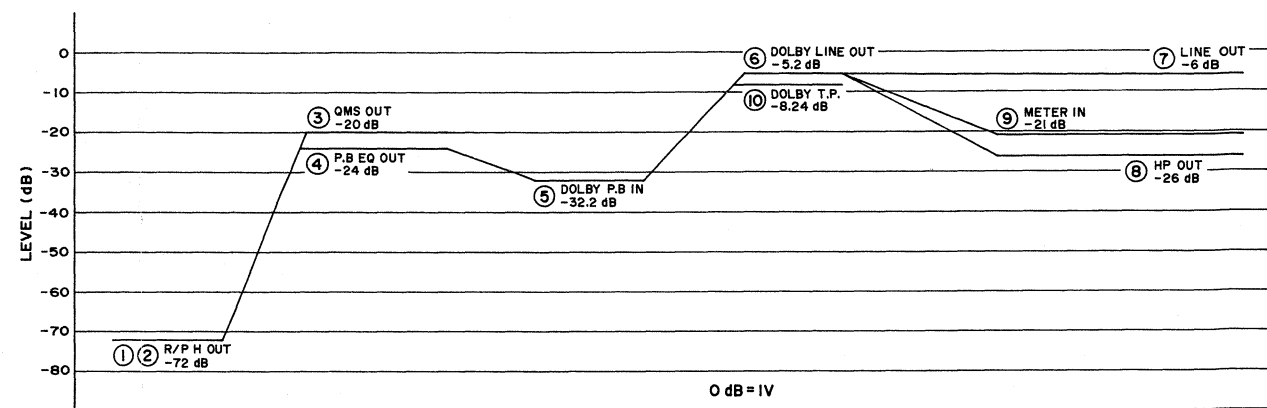
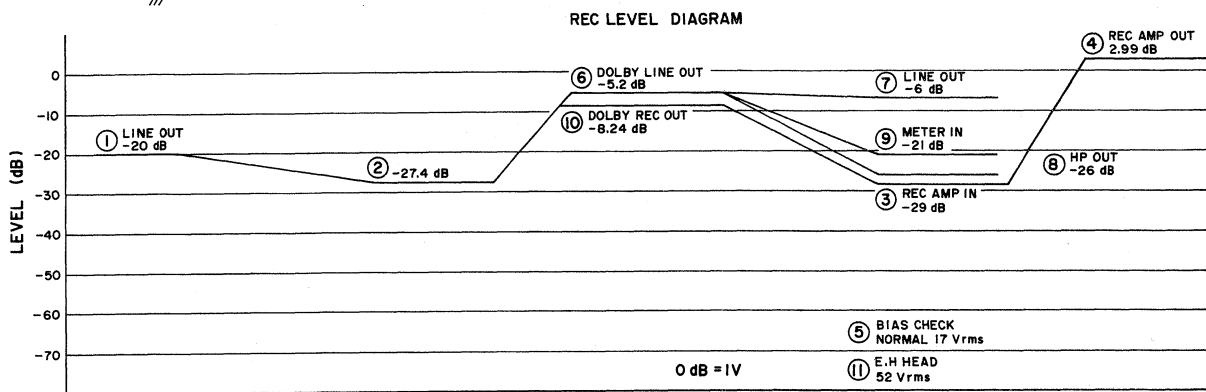
- Power Requirements . . . . . 120 V AC, 60 Hz
- Power Consumption . . . . . 17W
- Dimensions
  - Panel Width . . . . . 16-1/2 inches (420 mm)
  - Panel Height . . . . . 4-5/8 inches (118 mm)
  - Depth . . . . . 11 inches (280 mm)
- Weight (unit alone) . . . . . 11.3 lbs (5.1 kg)

-1-

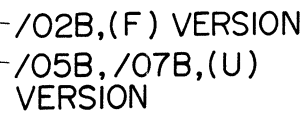
[illegible]

( ) : R ch

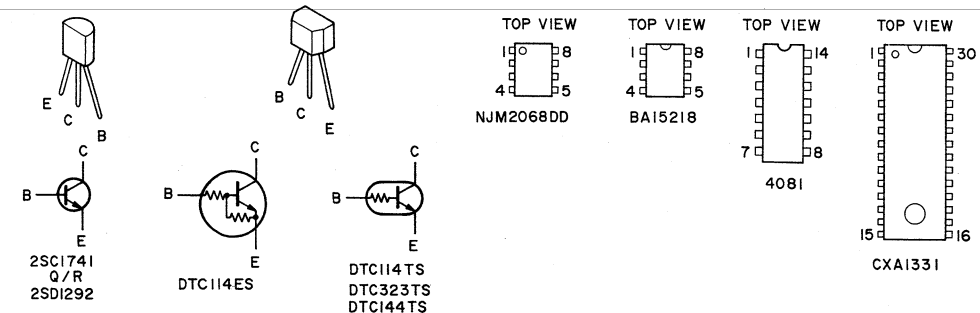
-2-



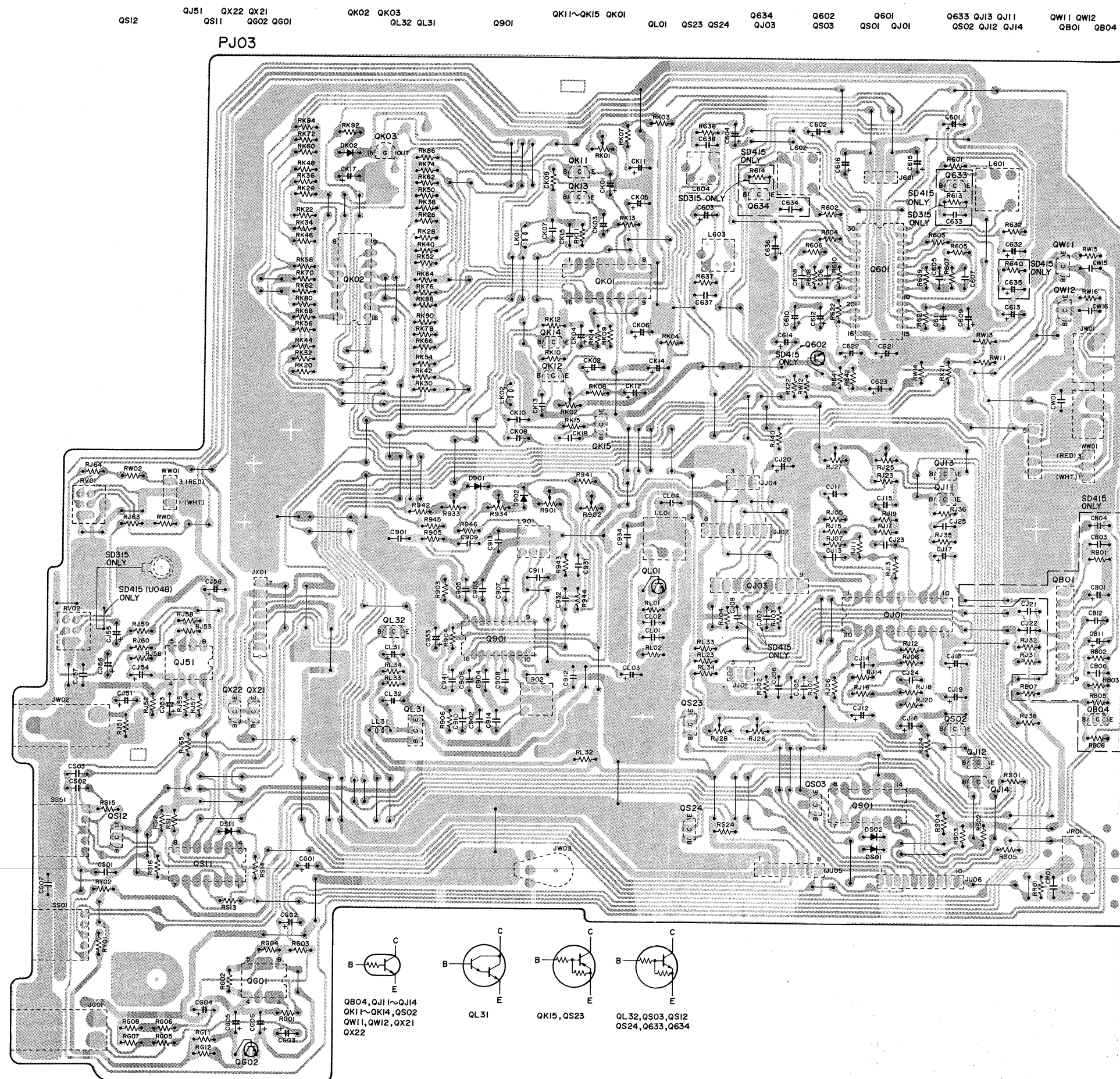
## 4



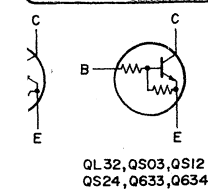
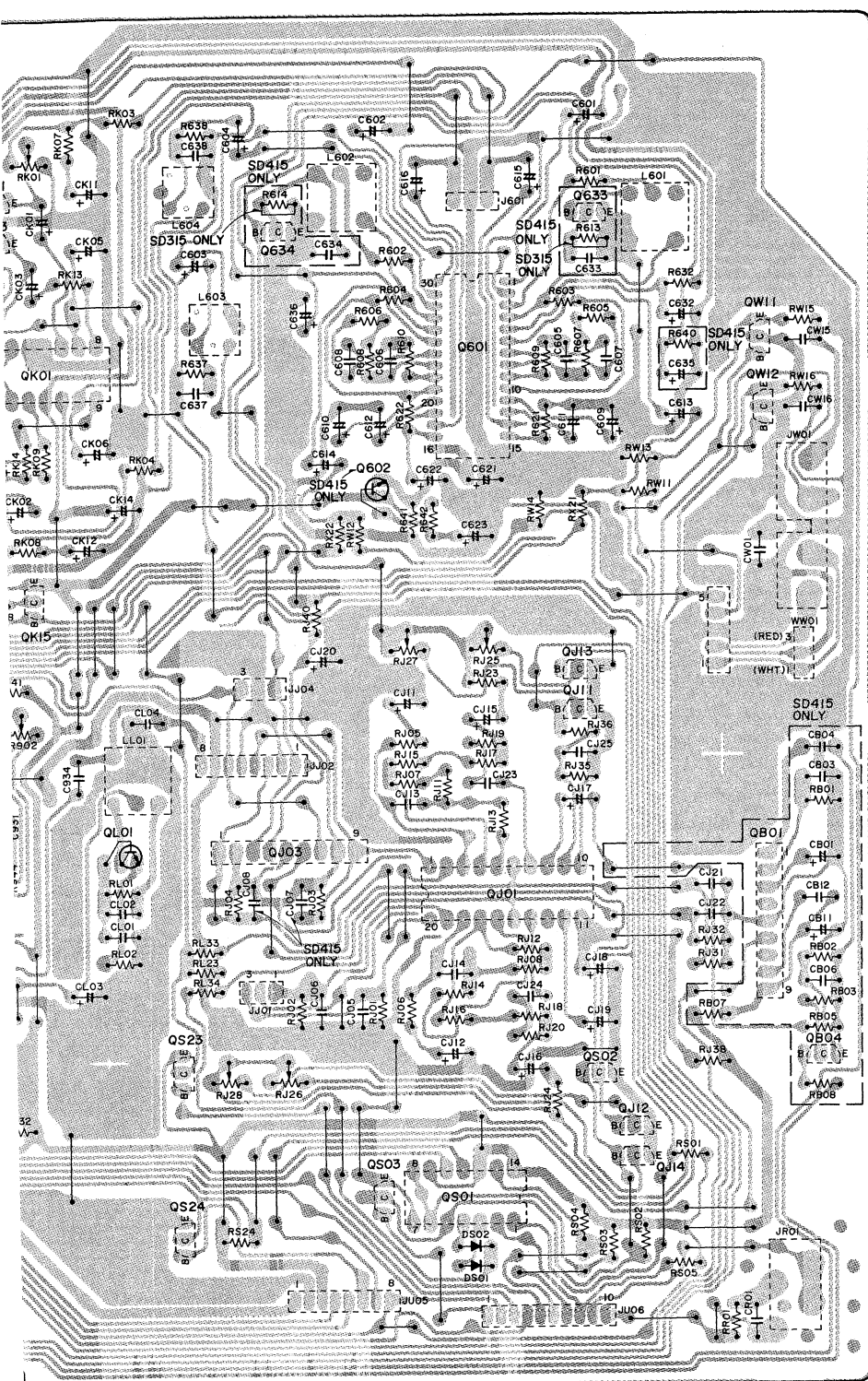
## MZ 2723



|                                                                                       |                     |                                                                                       |                              |
|---------------------------------------------------------------------------------------|---------------------|---------------------------------------------------------------------------------------|------------------------------|
|  | REC OUT SIGNAL LINE |  | REC IN SIGNAL LINE           |
|  | PB IN SIGNAL LINE   |  | MONITOR OUT SIGNAL LINE      |
|  | DUBBING SIGNAL LINE |  | HP MONITOR SIGNAL LINE       |
|                                                                                       |                     |  | (MIC MIX) REC IN SIGNAL LINE |



K15 QK01 Q634 Q602 Q601 Q633 QJ13 QJ11 QW11 QW12  
QL01 QS23 QS24 QJ03 QS03 QS01 QJ01 QS02 QJ12 QJ14 QB01 QB04

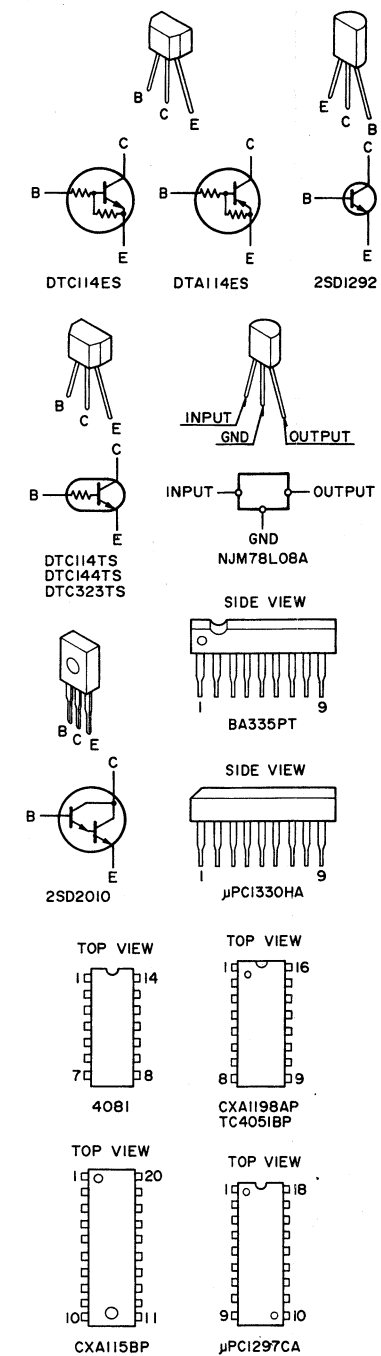
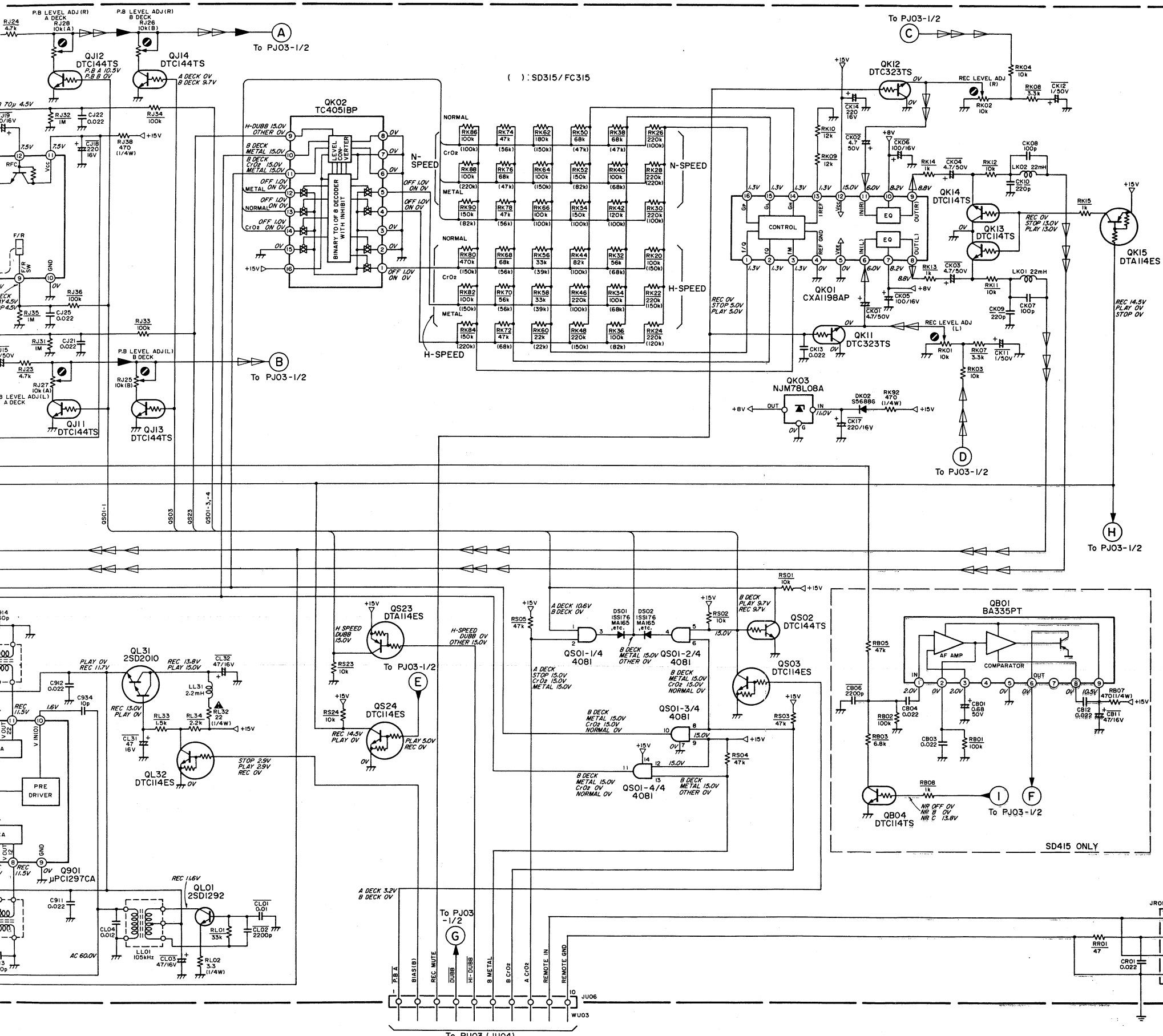


## 6. MICRO-PROCESSOR I/O PINS AND THEIR FUNCTIONS

SYM NO. QU01 TYPE NO.  $\mu$ PD75004CU-036

| Pin No. | Port Name |            | I/O | Act | Function                            | Pin No. | Port Name |            | I/O | Act | Function                  |
|---------|-----------|------------|-----|-----|-------------------------------------|---------|-----------|------------|-----|-----|---------------------------|
| 1       | XT1       |            | —   | —   |                                     | 22      | P23       | H-DUBB     | O   | H   | Hi-Speed Dubbing          |
| 2       | XT2       |            | —   | —   |                                     | 23      | P22       | N-DUBB     | O   | H   | N-Speed Dubbing           |
| 3       | RESET     |            | I   | L   | Reset                               | 24      | P21       | B-MOTOR    | O   | H   | Motor Control Mecha B     |
| 4       | X1        |            |     | —   | Main Clock                          | 25      | P20       | A-MOTOR    | O   | H   | Motor Control Mecha A     |
| 5       | X2        |            |     | —   | Main Clock                          | 26      | P73       | KR0        | I   | L   | Matrix Signal, In         |
| 6       | P33       | O-Bias     | O   | H   | Bias Control                        | 27      | P72       | KR1        | I   | L   |                           |
| 7       | P32       | O-A/B      | O   | L   | Play Back A/B Select Output, "Lo"=A | 28      | P71       | KR2        | I   | L   |                           |
| 8       | P31       | REC MUTE   | O   | L   | Rec Mute                            | 29      | P70       | KR3        | I   | L   |                           |
| 9       | P30       | LINE MUTE  | O   | L   | Line Mute                           | 30      | P63       | KR4        | I   | L   |                           |
| 10      | P81       | O-REC 1    | O   | L   | Rec Out 1                           | 31      | NC        | NC         | —   | —   |                           |
| 11      | P80       | O-REC 2    | O   | L   | Rec Out 2                           | 32      | P61       | TAPE-A     | I   | L   | Tape In, Mecha A          |
| 12      | P3        | ANT-REC    | I   | H   | Anti Rec, Mecha B                   | 33      | P60       | P.F.R SW-A | O   | L   | PLAY, FF. REW SW, Mecha A |
| 13      | P2        | P.F.R SW-B | I   | L   | Mecha B                             | 34      | P53       | ST3        | O   | L   | Key Matrix Signal Out     |
| 14      | P1        | TAPE-B     | I   | L   | Tape In, Mecha B                    | 35      | P52       | ST2        | O   | L   |                           |
| 15      | P0        | AC-IN      | I   | —   | AC Sensor                           | 36      | P51       | ST1        | O   | L   |                           |
| 16      | NC        | NC         | —   | —   |                                     | 37      | P50       | ST0        | O   | L   |                           |
| 17      | P12       | A-REEL     | I   | —   | Reel Pulse Mecha A                  | 38      | P43       | LED1       | O   | H   | LED Matrix Signal Out     |
| 18      | P11       | B-REEL     | I   | —   | Reel Pulse Mecha B                  | 39      | P42       | LED0       | O   | H   | LED Matrix Signal Out     |
| 19      | P10       | REMOTE     | I   | L   | Remote Control                      | 40      | P41       | SOL-B      | O   | L   | Solenoid Drive B          |
| 20      | NC        | NC         | —   | —   | —                                   | 41      | P40       | SOL-A      | O   | L   | Solenoid Drive A          |
| 21      | VCC       | VCC        | —   | —   | Power Supply 5V                     | 42      | VSS       | VSS        | —   | —   | GND                       |



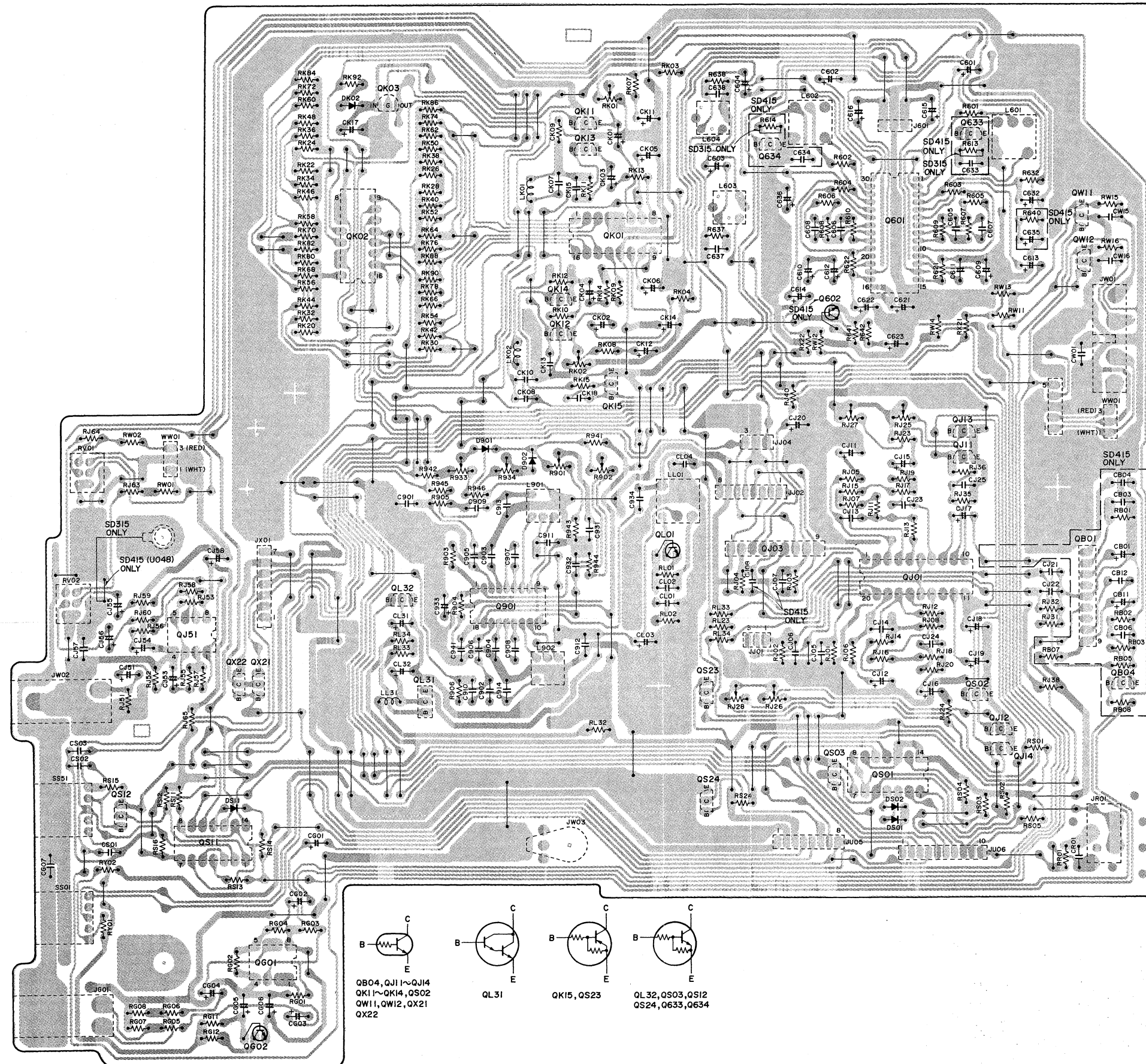


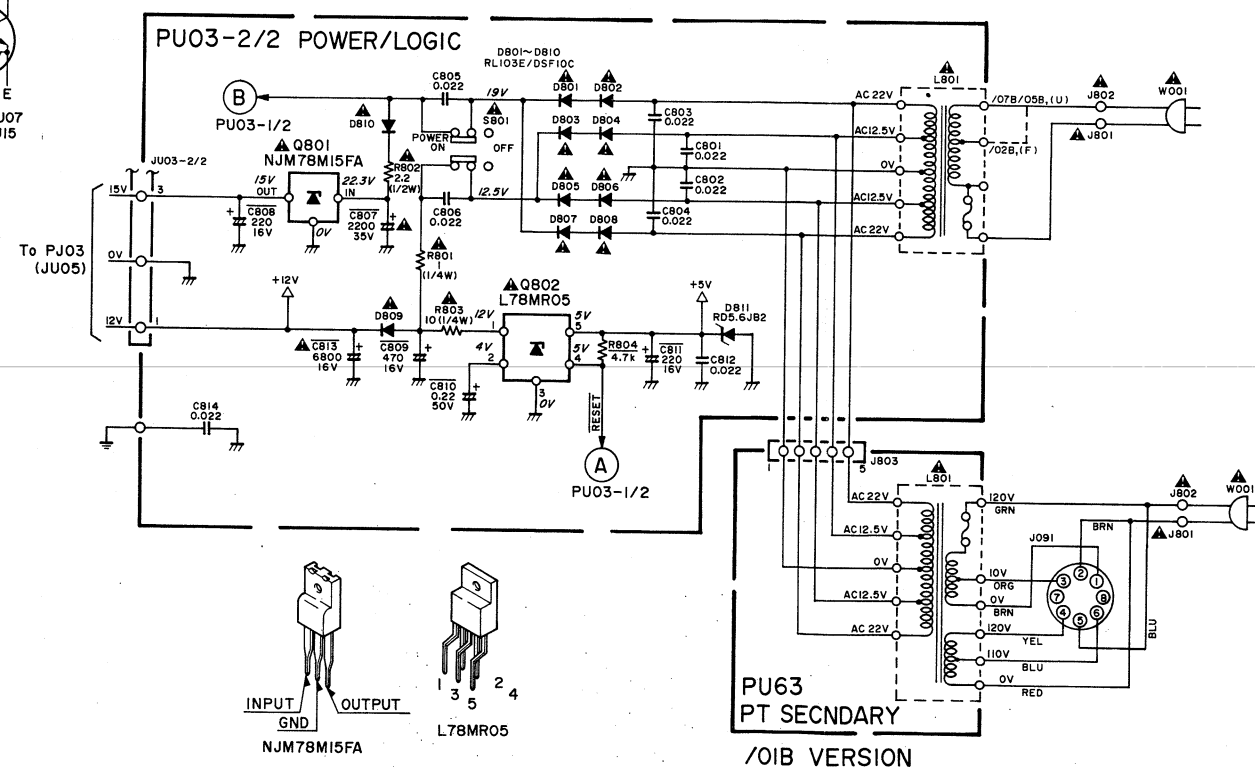
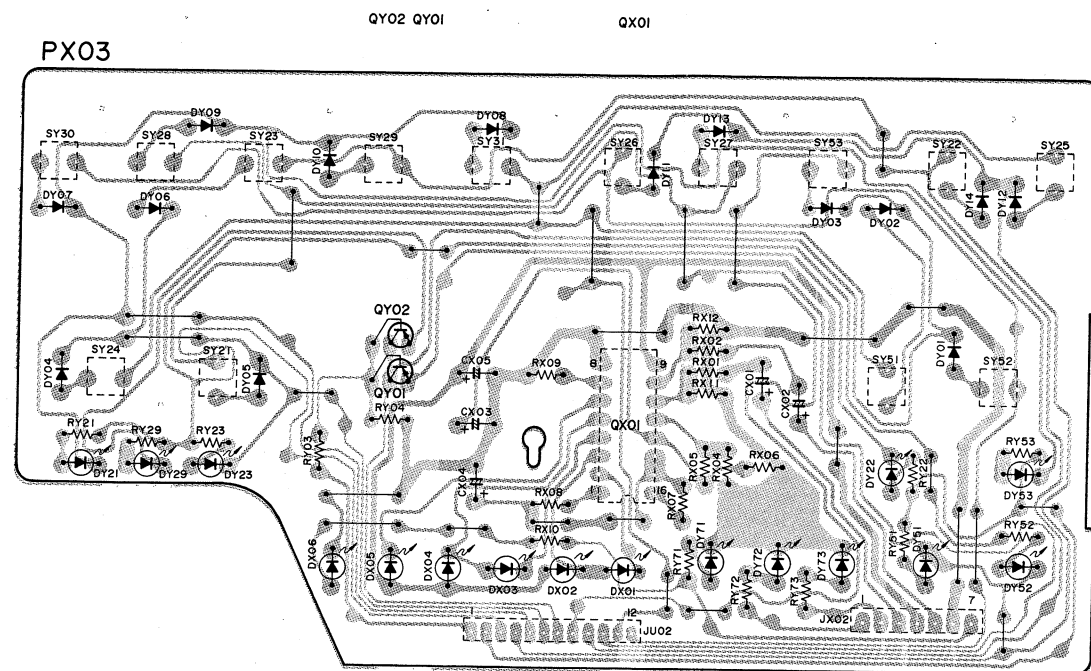
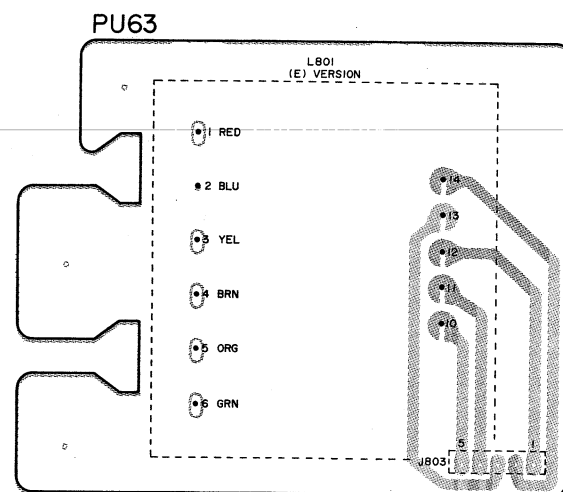
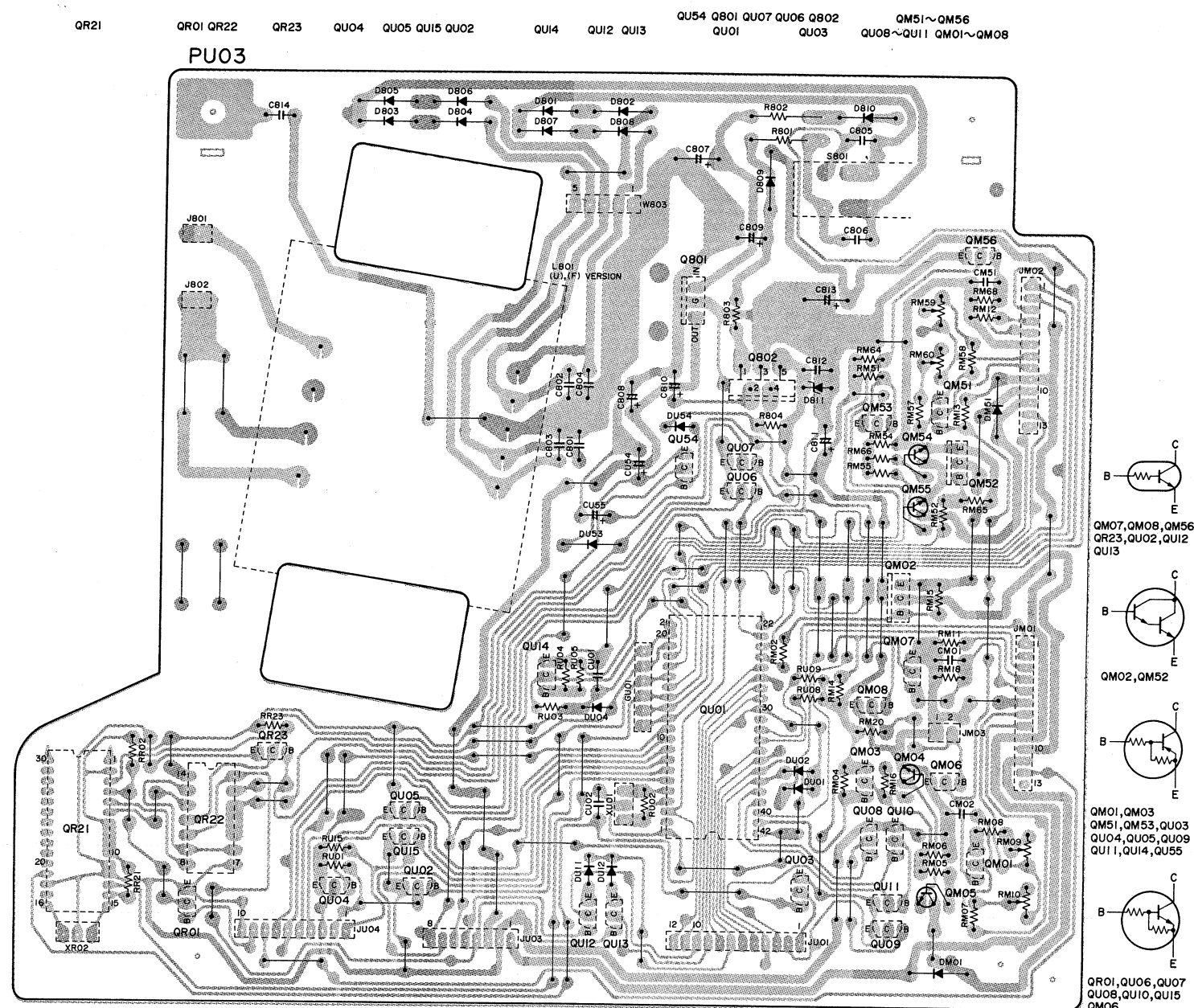
NOTE:

- REC OUT SIGNAL LINE
- PB IN SIGNAL LINE
- DUBBING SIGNAL LINE

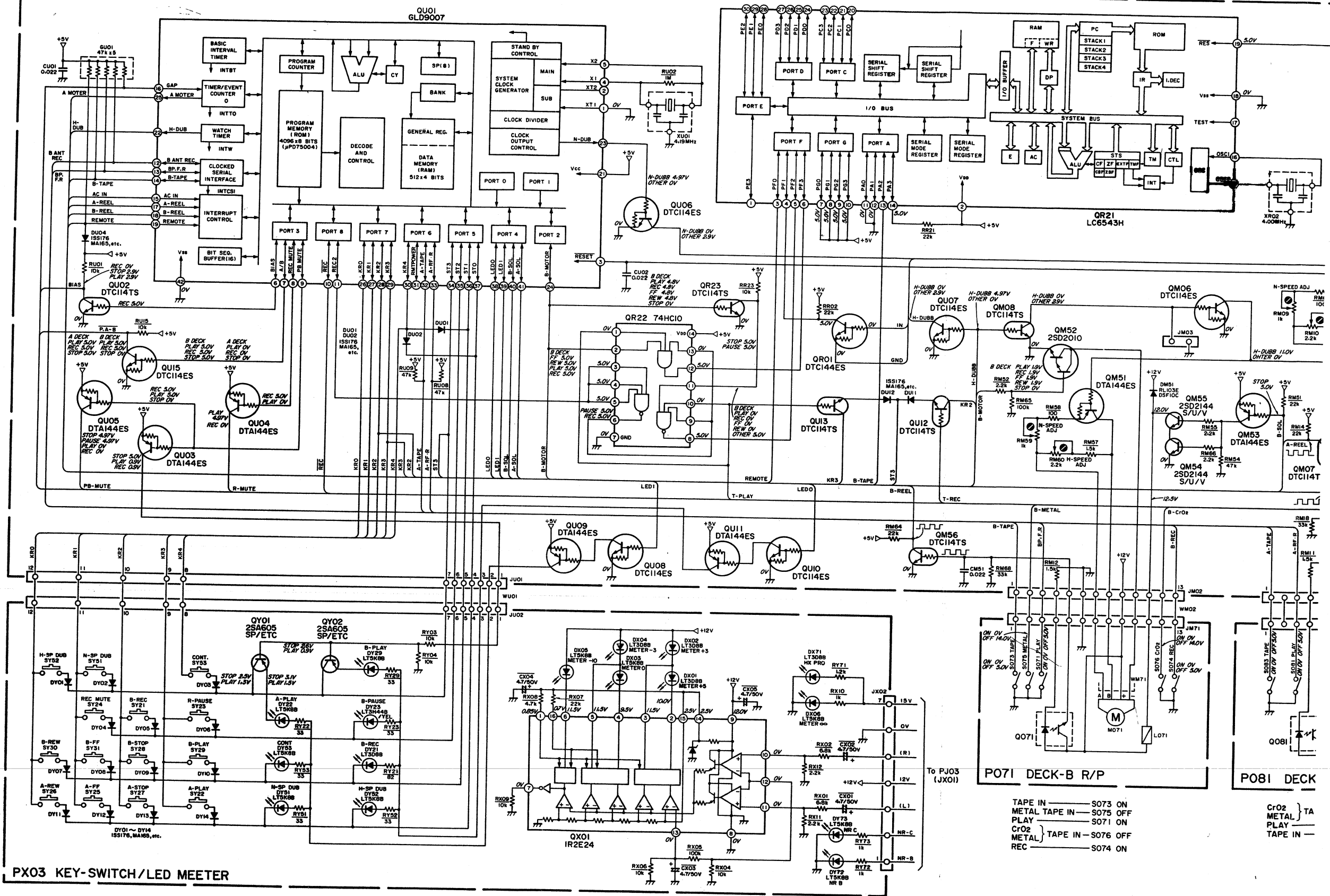
QJ51 QX22 QX21 QK02 QK03 QK11~QK15 QK01 Q634 Q602 Q601 Q633 QJ13 QJ11 QW11 QW12  
 QS12 QS11 Q602 Q601 QL32 QL31 Q901 QL01 QS23 QS24 QJ03 QS03 QS01 QJ01 QS02 QJ12 QJ14 QB01 QB04

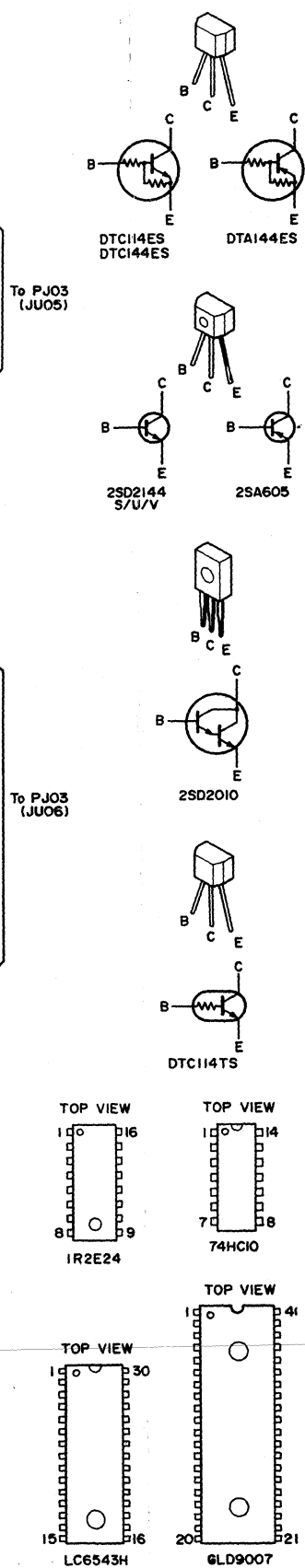
PJ03



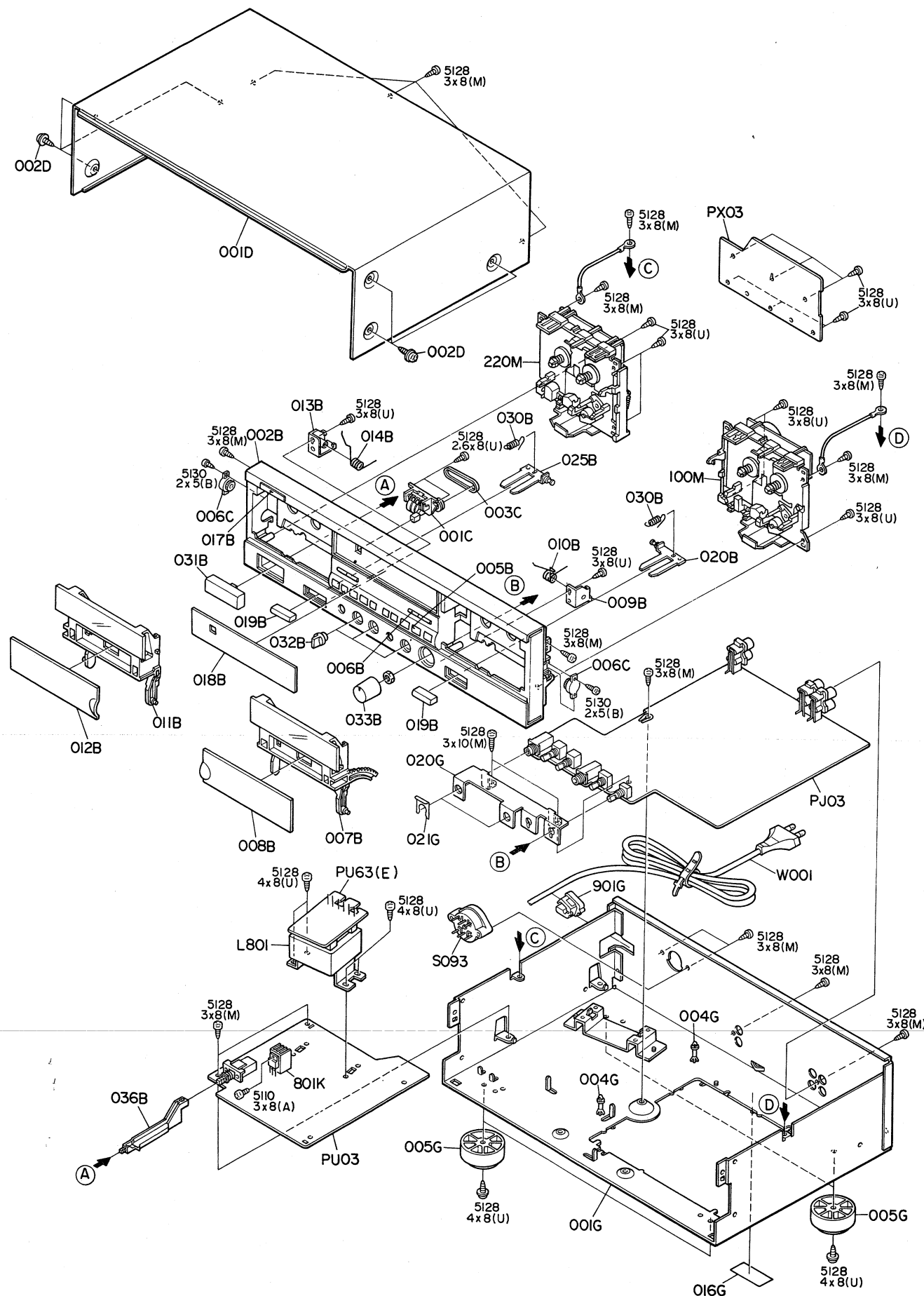


PU03-1/2 LOGIC/POWER SUPPLY





## 7. EXPLODED VIEW AND PARTS LIST



**MZ 2729**

| REF. DESIG. | PART NO.       | DESCRIPTION                       |
|-------------|----------------|-----------------------------------|
| 002B        | 4822 443 40959 | Front Panel /01B/02B/07B          |
|             | 4822 443 40976 | Front Panel [U]                   |
| 005B        | 4822 410 60904 | Button, Mecha /01B/02B/07B        |
|             | 4822 410 60996 | Button, Mecha [U]                 |
| 007B        | 4822 256 91704 | Holder, Cassette (A) /01B/02B/07B |
|             | 4822 256 91706 | Holder, Cassette (A) [U]          |
| 008B        | 4822 443 63135 | Cover, Cassette (A) /01B/02B/07B  |
|             | 4822 443 63199 | Cover, Cassette (A) [U]           |
| 009B        | 4822 403 70137 | Bracket, Holder (A)               |
| 010B        | 4822 492 70734 | Spring, Open (A)                  |
| 011B        | 4822 256 91705 | Holder, Cassette (B)              |
| 012B        | 4822 443 63136 | Cover, Cassette (B) /01B/02B/07B  |
|             | 4822 443 63201 | Cover, Cassette (B) [U]           |
| 013B        | 4822 403 70138 | Bracket, Holder (B)               |
| 014B        | 4822 492 70735 | Spring, Open (B)                  |
| 017B        | 4822 454 40107 | Badge, PHILIPS [U]                |
|             | 4822 459 10943 | Badge, MARANTZ /01B/02B/07B       |
| 018B        | 4822 459 80707 | Escutcheon, Front /01B/02B/07B    |
|             | 4822 459 80713 | Escutcheon, Front [U]             |
| 019B        | 4822 410 60903 | Button, Eject                     |
| 020B        | 4822 417 11125 | Joint, Eject                      |
| 025B        | 4822 417 11126 | Joint, Eject                      |
| 030B        | 4822 492 70733 | Spring, Eject                     |
| 031B        | 4822 410 60902 | Button, Power                     |
| 032B        | 4822 410 60873 | Knob, Timer/Dolby/Mix             |
| 033B        | 4822 413 41589 | Knob, Rec Level                   |
| 036B        | 4822 403 70136 | Link, Power Switch                |
| 001C        | 4822 349 50345 | Counter, Tape                     |
| 003C        | 4822 358 31087 | Belt, Counter                     |
| 006C        | 4822 466 92936 | Damper                            |
| 002D        | 4822 501 11008 | B.T. Screw (w/w) B4 x 8           |
| 005G        | 4822 462 41477 | Leg                               |
| 901G        | 4822 532 60948 | Bushing, AC Cord                  |
| 001T        | 4822 736 20994 | User Manual [U]                   |
|             | 4822 736 20863 | User Manual /01B/02B/07B          |
| ▲ L801      | 4822 146 21571 | Power Transformer /02B/07B        |
|             | 4822 146 21572 | Power Transformer /01B            |
|             | 4822 146 21581 | Power Transformer [U]             |
| ▲ S093      | 4822 272 10227 | Voltage Selector /01B             |

## 8. TEST EQUIPMENT REQUIRED FOR SERVICING:

For measuring or checking your Cassette Deck, the following instruments and materials are necessary.

- Audio Oscillator (AF OSC)
  - Attenuator (600Ω)
  - VTVM
  - Oscilloscope
  - Wow and Flutter Meter
  - Torque Meter (Cassette Type)
  - Digital Frequency Counter
  - Black Tapes (Completely erased with bulk eraser)
- AC224 (Normal)  
AC513 (CrO<sub>2</sub>)  
AC-712 (Metal)

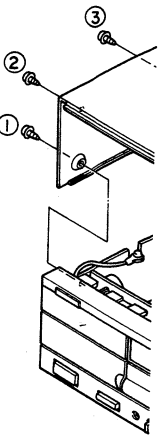
**NOTE:**

If any doubt is noted in a measured value, use new tape.

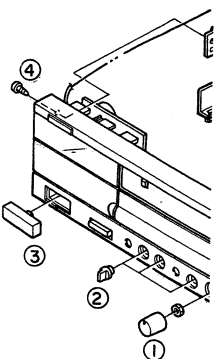
- Test Tape
  - TCC-112·MTT-111Wow and Flutter, Tape Speed
  - TCC-120·MTT-212Signal-to-Noise Ratio
  - TCC-130·MTT-150Level Adjustment
  - TCC-161·MTT-256Frequency Response (for Normal)
  - TCC-261·MTT-356Frequency Response (for CrO<sub>2</sub> and Metal)
  - TCC-192·MTT-121Cross Talk
  - TCC-194·MTT-141Channel Separation
  - TCC-174A·MTT-255MAzimuth adjustment
  - (A-BEX)·(TEAC)
- Mirror cassette 12 μm padless
  - TCC-902·MTT-902Tape travel check

## 9. DISASSEMBLY

- **Removing the 1**  
Remove the 9 s



- ▶ **Removing the f**
  - 1) Remove the
  - 2) Remove the



| REF. DESIG. | PART NO.       | DESCRIPTION                       |
|-------------|----------------|-----------------------------------|
| 002B        | 4822 443 40959 | Front Panel /01B/02B/07B          |
|             | 4822 443 40976 | Front Panel [U]                   |
| 005B        | 4822 410 60904 | Button, Mecha /01B/02B/07B        |
|             | 4822 410 60996 | Button, Mecha [U]                 |
| 007B        | 4822 256 91704 | Holder, Cassette (A) /01B/02B/07B |
|             | 4822 256 91706 | Holder, Cassette (A) [U]          |
| 008B        | 4822 443 63135 | Cover, Cassette (A) /01B/02B/07B  |
|             | 4822 443 63199 | Cover, Cassette (A) [U]           |
| 009B        | 4822 403 70137 | Bracket, Holder (A)               |
| 010B        | 4822 492 70734 | Spring, Open (A)                  |
| 011B        | 4822 256 91705 | Holder, Cassette (B)              |
| 012B        | 4822 443 63136 | Cover, Cassette (B) /01B/02B/07B  |
|             | 4822 443 63201 | Cover, Cassette (B) [U]           |
| 013B        | 4822 403 70138 | Bracket, Holder (B)               |
| 014B        | 4822 492 70735 | Spring, Open (B)                  |
| 017B        | 4822 454 40107 | Badge, PHILIPS [U]                |
|             | 4822 459 10943 | Badge, MARANTZ /01B/02B/07B       |
| 018B        | 4822 459 80707 | Escutcheon, Front /01B/02B/07B    |
|             | 4822 459 80713 | Escutcheon, Front [U]             |
| 019B        | 4822 410 60903 | Button, Eject                     |
| 020B        | 4822 417 11125 | Joint, Eject                      |
| 025B        | 4822 417 11126 | Joint, Eject                      |
| 030B        | 4822 492 70733 | Spring, Eject                     |
| 031B        | 4822 410 60902 | Button, Power                     |
| 032B        | 4822 410 60873 | Knob, Timer/Dolby/Mix             |
| 033B        | 4822 413 41589 | Knob, Rec Level                   |
| 036B        | 4822 403 70136 | Link, Power Switch                |
| 001C        | 4822 349 50345 | Counter, Tape                     |
| 003C        | 4822 358 31087 | Belt, Counter                     |
| 006C        | 4822 466 92936 | Damper                            |
| 002D        | 4822 501 11008 | B.T. Screw (w/w) B4 x 8           |
| 005G        | 4822 462 41477 | Leg                               |
| 901G        | 4822 532 60948 | Bushing, AC Cord                  |
| 001T        | 4822 736 20994 | User Manual [U]                   |
|             | 4822 736 20863 | User Manual /01B/02B/07B          |
| ▲ L801      | 4822 146 21571 | Power Transformer /02B/07B        |
|             | 4822 146 21572 | Power Transformer /01B            |
|             | 4822 146 21581 | Power Transformer [U]             |
| ▲ S093      | 4822 272 10227 | Voltage Selector /01B             |

## 8. TEST EQUIPMENT REQUIRED FOR SERVICING

For measuring or checking your Cassette Deck, the following instruments and materials are necessary.

- Audio Oscillator (AF OSC)
- Attenuator (600Ω)
- VTVM
- Oscilloscope
- Wow and Flutter Meter
- Torque Meter (Cassette Type)
- Digital Frequency Counter
- Black Tapes (Completely erased with bulk eraser)
  - AC224 (Normal)
  - AC513 (CrO<sub>2</sub>)
  - AC-712 (Metal)

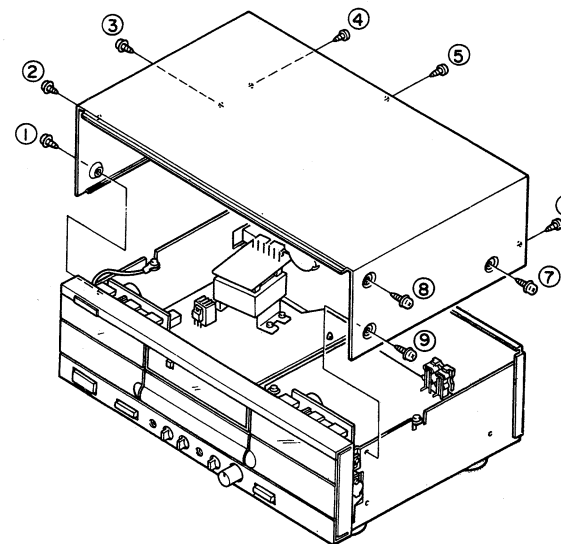
### NOTE:

If any doubt is noted in a measured value, use new tape.

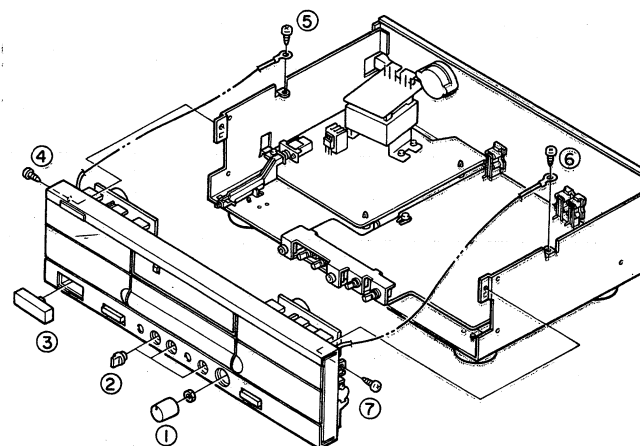
- Test Tape
  - TCC-112·MTT-111 Wow and Flutter, Tape Speed
  - TCC-120·MTT-212 Signal-to-Noise Ratio
  - TCC-130·MTT-150 Level Adjustment
  - TCC-161·MTT-256 Frequency Response (for Normal)
  - TCC-261·MTT-356 Frequency Response (for CrO<sub>2</sub> and Metal)
  - TCC-192·MTT-121 Cross Talk
  - TCC-194·MTT-141 Channel Separation
  - TCC-174A·MTT-255M Azimuth adjustment (A-BEX)·(TEAC)
- Mirror cassette 12 μm padless
  - TCC-902·MTT-902 Tape travel check

## 9. DISASSEMBLY

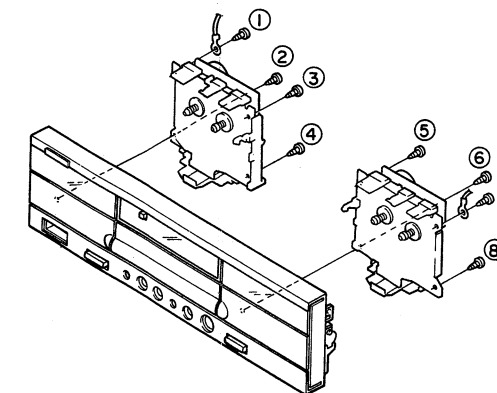
- Removing the top cover.  
Remove the 9 screws ① ~ ⑨.



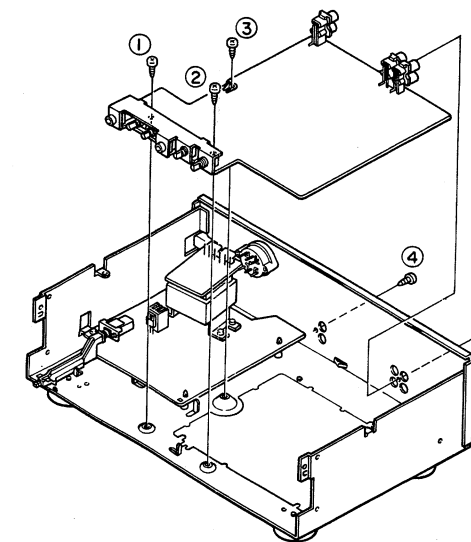
- Removing the front panel
  - 1) Remove the 4 screws ④ ~ ⑦.
  - 2) Remove the Button ③ and Knobs ①, ②.



- Removing the mechanism  
Remove the 8 screws ① ~ ⑧.



- Removing the main P.W. board  
1) Remove the 5 screws ① ~ ⑤.



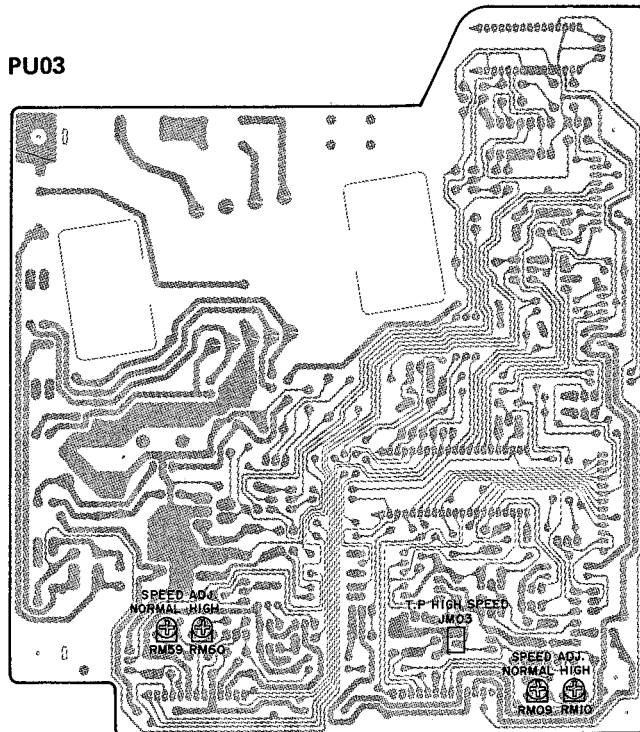
## 10. ELECTRICAL ADJUSTMENT

### ADJUSTMENT POINT (Component Side)

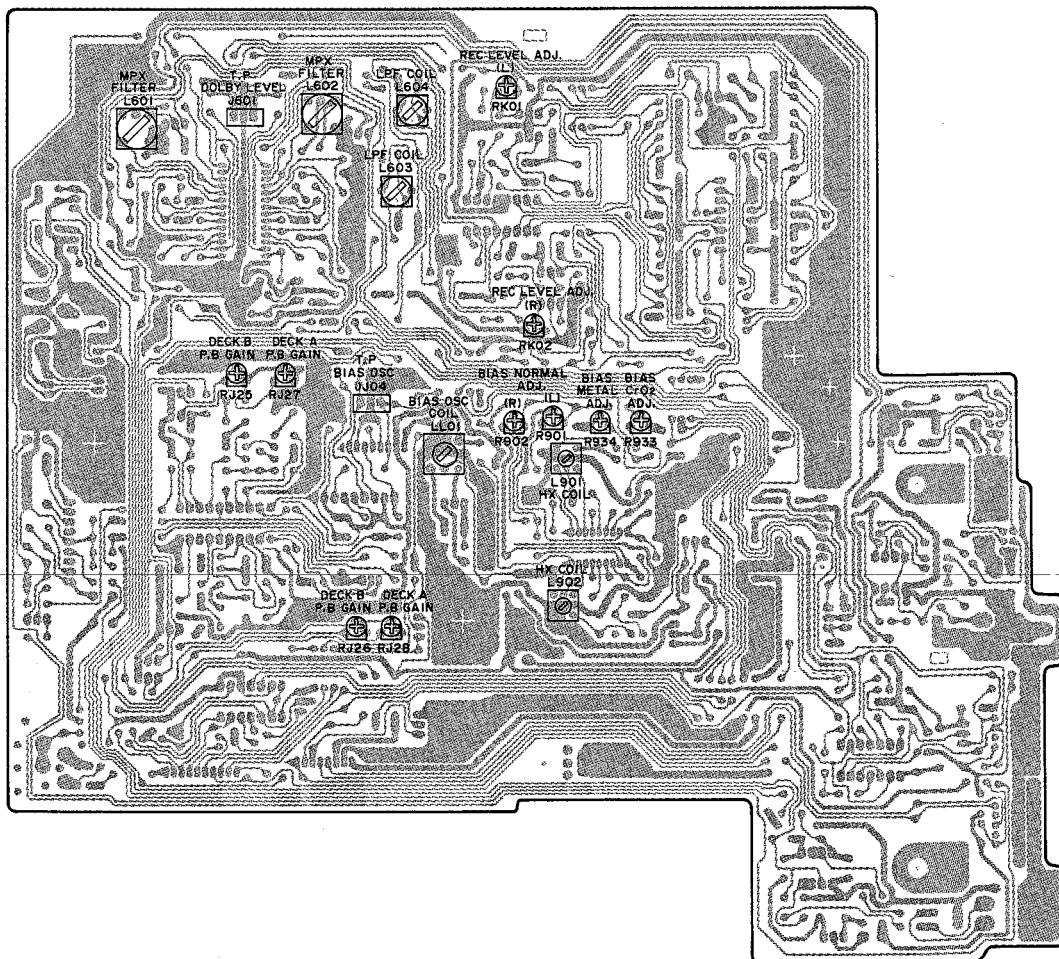
#### Precautions before Adjustment

1. Before playing the test tape back, thoroughly demagnetize the heads, capstan and similar metal parts using an eraser as the test tape-recorded tone is easily erased.
2. Do not place the test tape on any measuring instrument.
3. Do not put the test tape near a place where the eraser is used.
4. Method of Demagnetization: — Turn the eraser power switch on at a remote position far away from the heads. Bring the eraser close to the heads, capstan and other parts to be demagnetized. and move it up and down four or five times to demagnetize. Slowly separate the eraser far away from the parts, and turn the power switch off.
5. Tools to be used shall not be magnetized. It is recommended to demagnetize tools occasionally using a demagnetizer.
6. Do not turn semi-fixed resistor more than needed.
7. Do not apply locking bond excessively.

PU03



PJ03



## 11. ELECTRICAL MEASUREMENTS AND ADJUSTMENTS

### General conditions

The following general conditions apply to the electrical measurements and adjustments, unless explicitly stated otherwise.

- Ambient temperature 20 to 25°C
- Dolby switch SS51 off
- The voltages have been measured relative to earth.
- The adjustment and measurement should be done for Deck A, as well as Deck B.

| Adjustment                            | Cassette                                          | Recorder in position                        | Apply signal to                | Measure on         | Read on              | Adjust with                                                      | Value                                                                                                 |
|---------------------------------------|---------------------------------------------------|---------------------------------------------|--------------------------------|--------------------|----------------------|------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|
| Playback speed                        | TCC-112<br>MTT-111                                | PLAY Deck A<br>High speed<br>* <sub>a</sub> |                                | JW01<br>(Line out) | Frequency<br>Counter | RM10                                                             | 5980 Hz<br>} 6020 Hz                                                                                  |
|                                       |                                                   | PLAY Deck A<br>Normal speed                 |                                |                    |                      | RM09                                                             | 2990 Hz<br>} 3010 Hz                                                                                  |
|                                       |                                                   | PLAY Deck B<br>High speed<br>* <sub>a</sub> |                                |                    |                      | RM60                                                             | 5980 Hz<br>} 6020 Hz                                                                                  |
|                                       |                                                   | PLAY Deck B<br>Normal speed                 |                                |                    |                      | RM59                                                             | 2990 Hz<br>} 3010 Hz                                                                                  |
| Head azimuth                          | TCC-174A<br>MTT-255M                              | PLAY                                        |                                | JW01<br>(Line out) | VTVM                 | Head azimuth<br>adjust screw<br>* <sub>b</sub>                   | Max.                                                                                                  |
| Playback output                       | TCC-130<br>MTT-150                                | PLAY<br>* <sub>h</sub>                      |                                | J601               | mV-meter             | Deck A<br>RJ27 (L)<br>RJ28 (R)<br>Deck B<br>RJ25 (L)<br>RJ26 (R) | 387.5 mV                                                                                              |
| Recording playback level              | AC224                                             | REC+PLAY                                    | 1 kHz 100 mV<br>JW01 (Line in) | J601               | mV-meter             | RV01<br>* <sub>h</sub>                                           | 387.5 mV                                                                                              |
|                                       |                                                   | PLAY                                        |                                | J601               | mV-meter             | Deck B<br>RK01 (L)<br>RK02 (R)                                   | 387.5 mV                                                                                              |
|                                       | AC-712 side 2<br>Metal cassette<br>* <sub>c</sub> |                                             |                                |                    |                      |                                                                  |                                                                                                       |
| Recording playback frequency response | AC224<br>Normal cassette                          | REC+PLAY<br>DOLBY-C                         | 1 kHz 100 mV<br>JW01 (Line in) | J601               | mV-meter             | RV01<br>* <sub>h</sub>                                           | 387.5 mV                                                                                              |
|                                       |                                                   |                                             | 1 kHz, 10 kHz<br>100 mV–25 dB  | —                  | —                    | —                                                                | —                                                                                                     |
|                                       |                                                   | PLAY<br>DOLBY-C                             |                                | JW01<br>(Line out) | mV-meter             | Deck B<br>R901 (L)<br>R902 (R)                                   | Playback level<br>differences of<br>1 kHz and 12.5 kHz<br>is within<br>0±1.0 dB<br>* <sub>d</sub> , e |
|                                       |                                                   | DOLBY-OFF<br>* <sub>f</sub>                 |                                |                    |                      |                                                                  |                                                                                                       |
|                                       |                                                   | DOLBY-B<br>* <sub>g</sub>                   |                                |                    |                      |                                                                  |                                                                                                       |

| Adjustment                            | Cassette                        | Recorder in position     | Apply signal to             | Measure on      | Read on  | Adjust with         | Value                                                                              |
|---------------------------------------|---------------------------------|--------------------------|-----------------------------|-----------------|----------|---------------------|------------------------------------------------------------------------------------|
| Recording playback frequency response | AC513 CrO <sub>2</sub> cassette | REC+PLAY DOLBY-C         | 1 kHz 100 mV JW01 (Line in) | J601            | mV-meter | RV01 * <sub>h</sub> | 387.5 mV                                                                           |
|                                       |                                 |                          | 1 kHz, 10 kHz 100 mV-25 dB  | —               | —        | —                   | —                                                                                  |
|                                       |                                 | PLAY DOLBY-C             |                             | JW01 (Line out) | mV-meter | Deck B R933         | Playback level differences of 1 kHz and 12.5 kHz is within 0±1.0 dB * <sub>e</sub> |
|                                       |                                 | DOLBY-OFF * <sub>f</sub> |                             |                 |          |                     |                                                                                    |
|                                       |                                 | DOLBY-B * <sub>g</sub>   |                             |                 |          |                     |                                                                                    |
|                                       | Metal cassette                  | REC+PLAY DOLBY-C         | 1 kHz 100 mV JW01 (Line in) | J601            | mV-meter | RV01 * <sub>h</sub> | 387.5 mV                                                                           |
|                                       |                                 |                          | 1 kHz, 10 kHz 100 mV-25 dB  | —               | —        | —                   | —                                                                                  |
|                                       |                                 | PLAY DOLBY-C             |                             | JW01 (Line out) | mV-meter | Deck B R934         | Playback level differences of 1 kHz and 12.5 kHz is within 0±1.0 dB * <sub>e</sub> |
|                                       |                                 | DOLBY-OFF * <sub>f</sub> |                             |                 |          |                     |                                                                                    |
|                                       |                                 | DOLBY-B * <sub>g</sub>   |                             |                 |          |                     |                                                                                    |

\*a Prior to adjustment, please short-circuit the both terminals of JM03 then, it will be a high speed mode (9.5 cm/sec.).

- \*b
- Remove the cassette case and retainer as per the figure and adjust the head azimuth.
  - If the peak level reads of the right and left channels are different, set the lower channel to maximum.
  - Be sure to adjust with the same section on the same side of the tape of both Deck A and Deck B.
  - After adjustment, be sure to lock the screws with bond.

\*c Record/review the chromium cassette and metal cassette, then confirm the difference of level at recording and reviewing to be within 1 dB respectively.

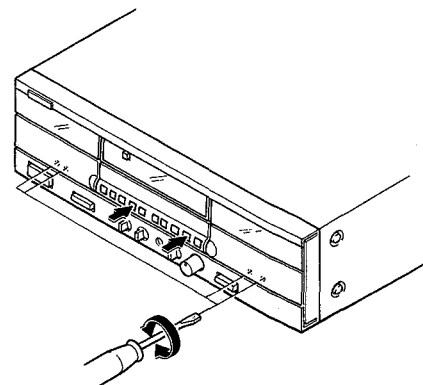
\*d When 1 kHz level difference in DOLBY C mode is 1 dB or more compared to the monitor level, adjust Deck B RK01(L), RK02(R) for the recording level adjustment previously, so that the level difference is within 1 dB.

\*e After adjustment, record 1 kHz, 10 kHz and 12.5 kHz signals, and check that the playback level differences of these frequencies are as given on the right hand.

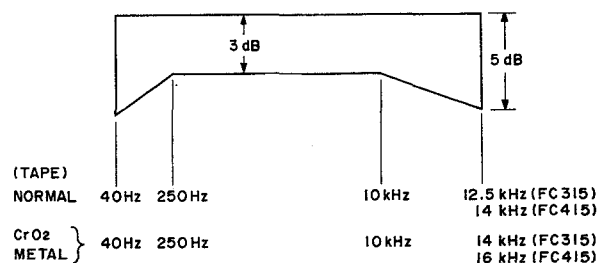
- \*f
- Set the DOLBY switch to OFF, record 1 kHz, 10 kHz and 12.5 kHz signals, and check that the playback level differences of these frequencies are as given on the right hand.
  - With the DOLBY switch OFF, check that the L/R channel balance for 10 kHz is less than 3 dB.

\*g Set the dolby switch to B, record 1 kHz, 10 kHz and 12.5 kHz signals, and check that the playback level differences of these frequencies are as given on the right hand.

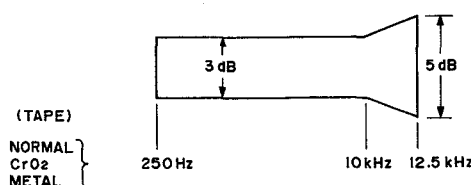
\*h Set the MIC VOL (RV02) to the minimum position.



DOLBY-OFF (4.75 cm/sec)



DOLBY-B, -C (4.75 cm/sec)



## ASSIGNMENT OF COMMON PARTS CODES.

### RESISTOR

R\*\*\*: (1) GD05 --- 140, Carbon film fixed resistor,  $\pm 5\%$ , 1/4W

R\*\*\*: (2) GD05 --- 160, Carbon film fixed resistor,  $\pm 5\%$ , 1/6W

① — Resistance value

#### Examples

|                    |                     |                     |                      |                      |
|--------------------|---------------------|---------------------|----------------------|----------------------|
| ① Resistance value | 0.1 $\Omega$ ...001 | 10 $\Omega$ ...100  | 1k $\Omega$ ...102   | 100k $\Omega$ ...104 |
|                    | 0.5 $\Omega$ ...005 | 18 $\Omega$ ...180  | 2.7k $\Omega$ ...272 | 680k $\Omega$ ...684 |
|                    | 1 $\Omega$ ...010   | 100 $\Omega$ ...101 | 10k $\Omega$ ...103  | 1M $\Omega$ ...105   |
|                    | 6.8 $\Omega$ ...068 | 390 $\Omega$ ...391 | 22k $\Omega$ ...223  | 4.7M $\Omega$ ...475 |

(Note) Please distinguish 1/4W from 1/6W by the shape of parts used actually.

### C\*\*\*: CERAMIC CAP.

|                  |                                |
|------------------|--------------------------------|
| (1) DD1 --- 370, | Ceramic condenser              |
| ① ②              | Disc type                      |
|                  | Temp. coeff. P350 ~ N1000, 50V |
|                  | Capacity value                 |
|                  | Tolerance                      |

#### Examples

|                                  |                          |
|----------------------------------|--------------------------|
| ① Tolerance (Capacity deviation) | $\pm 0.25\text{pF}$ ...0 |
|                                  | $\pm 0.5\text{pF}$ ...1  |
|                                  | $\pm 5\%$ ...5           |

\* Tolerance of COMMON PARTS handled here are as follows:

|              |                     |
|--------------|---------------------|
| 0.5pF ~ 5pF  | $\pm 0.25\text{pF}$ |
| 6pF ~ 10pF   | $\pm 0.5\text{pF}$  |
| 12pF ~ 560pF | $\pm 5\%$           |

|                  |             |            |             |
|------------------|-------------|------------|-------------|
| ② Capacity value | 0.5pF...005 | 3pF...030  | 100pF...101 |
|                  | 1pF...010   | 10pF...100 | 220pF...221 |
|                  | 1.5pF...015 | 47pF...470 | 560pF...561 |

### C\*\*\*: CERAMIC CAP.

|                   |                                            |
|-------------------|--------------------------------------------|
| (1) DK16 --- 300, | High dielectric constant ceramic condenser |
| ①                 | Disc type                                  |
|                   | Temp. chara. 2B4, 50V                      |
|                   | Capacity value                             |

#### Example

|                  |             |              |               |
|------------------|-------------|--------------|---------------|
| ② Capacity value | 100pF...101 | 1000pF...102 | 10000pF...103 |
|                  | 470pF...471 | 2200pF...222 |               |

### C\*\*\*: ELECTROLY CAP. ( $\nabla$ ), FILM CAP. ( $\nabla$ )

|                |                                         |
|----------------|-----------------------------------------|
| (1) EA --- 10, | Electrolytic condenser                  |
| ① ②            | One-way lead type, Tolerance $\pm 20\%$ |
|                | Dielectric strength                     |
|                | Capacity value                          |

#### Examples

|                  |                           |                          |                           |
|------------------|---------------------------|--------------------------|---------------------------|
| ① Capacity value | 0.1 $\mu\text{F}$ ...104  | 4.7 $\mu\text{F}$ ...475 | 100 $\mu\text{F}$ ...107  |
|                  | 0.33 $\mu\text{F}$ ...334 | 10 $\mu\text{F}$ ...106  | 330 $\mu\text{F}$ ...337  |
|                  | 1 $\mu\text{F}$ ...105    | 22 $\mu\text{F}$ ...226  | 1100 $\mu\text{F}$ ...108 |
|                  |                           |                          | 2200 $\mu\text{F}$ ...228 |

|                   |            |           |
|-------------------|------------|-----------|
| ② Working voltage | 6.3V...006 | 25V...025 |
|                   | 10V...010  | 35V...035 |
|                   | 16V...016  | 50V...050 |

|                   |                                   |
|-------------------|-----------------------------------|
| (2) DF15 --- 350, | Plastic film condenser            |
| ①                 | One-way type, Mylar $\pm 5\%$ 50V |
|                   | Capacity value                    |

#### Examples

|                  |                                     |                           |
|------------------|-------------------------------------|---------------------------|
| ① Capacity value | 0.001 $\mu\text{F}$ (1000pF) ...102 | 0.1 $\mu\text{F}$ ...104  |
|                  | 0.0018 $\mu\text{F}$ ...182         | 0.56 $\mu\text{F}$ ...564 |
|                  | 0.01 $\mu\text{F}$ ...103           | 1 $\mu\text{F}$ ...105    |
|                  | 0.015 $\mu\text{F}$ ...153          |                           |

## 12. ELECTRICAL PARTS LIST

| REF. DESIG.                    | PART NO.       | DESCRIPTION                           |
|--------------------------------|----------------|---------------------------------------|
| <b>PJ03-MAIN CIRCUIT BOARD</b> |                |                                       |
| <b>PJ03-CAPACITORS</b>         |                |                                       |
| CG07                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CJ05                           | 4822 126 10364 | Ceramic 100pF $\pm 10\%$              |
| CJ06                           | 4822 126 10364 | Ceramic 100pF $\pm 10\%$              |
| CJ21                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CJ22                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CJ25                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CJ57                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CK07                           | 4822 126 10734 | Ceramic 100pF $\pm 10\%$              |
| CK08                           | 4822 126 10734 | Ceramic 100pF $\pm 10\%$              |
| CK09                           | 4822 122 40464 | Ceramic 220pF $\pm 10\%$              |
| CK10                           | 4822 122 40464 | Ceramic 220pF $\pm 10\%$              |
| CK13                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CK15                           | 4822 122 40522 | Ceramic 220pF $\pm 10\%$              |
| CK16                           | 4822 122 40522 | Ceramic 220pF $\pm 10\%$              |
| CK18                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CL04                           | 4822 121 43774 | Film 0.012 $\mu\text{F}$ $\pm 10\%$   |
| CR01                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CS01                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CS03                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CW01                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| CW15                           | 4822 126 10409 | Ceramic 560pF $\pm 10\%$              |
| CW16                           | 4822 126 10409 | Ceramic 560pF $\pm 10\%$              |
| C609                           | 4822 124 23445 | Elect 0.56 $\mu\text{F}$ 50V          |
| C610                           | 4822 124 23445 | Elect 0.56 $\mu\text{F}$ 50V          |
| C637                           | 4822 126 11071 | Ceramic 330pF $\pm 10\%$              |
| C638                           | 4822 126 11071 | Ceramic 330pF $\pm 10\%$              |
| C909                           | 4822 122 40522 | Ceramic 220pF $\pm 10\%$              |
| C910                           | 4822 122 40522 | Ceramic 220pF $\pm 10\%$              |
| C911                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| C912                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| C913                           | 4822 121 43775 | Film 560pF $\pm 10\%$                 |
| C914                           | 4822 121 43775 | Film 560pF $\pm 10\%$                 |
| C931                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| C932                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| C934                           | 4822 122 32185 | Ceramic 10pF $\pm 0.5\text{pF}$       |
| C941                           | 4822 122 40491 | Ceramic 0.022 $\mu\text{F}$ +80% -20% |
| <b>PJ03-RESISTORS</b>          |                |                                       |
| ▲ RG12                         | 4822 111 90731 | 47 $\Omega$ $\pm 2\%$ 1/4W, Fuse      |
| RJ25                           | 4822 100 11351 | 10K $\Omega$ , Trimming               |
| RJ28                           | 4822 050 24701 | 470 $\Omega$ $\pm 5\%$ 1/4W, Metal    |
| RJ38                           | 4822 050 24701 | 470 $\Omega$ $\pm 5\%$ 1/4W, Metal    |
| RJ65                           | 4822 100 11351 | 10K $\Omega$ , Trimming               |
| RK01                           | 4822 100 11351 | 10K $\Omega$ , Trimming               |
| RK02                           | 4822 050 24701 | 470 $\Omega$ $\pm 5\%$ 1/4W, Metal    |
| RK92                           | 4822 050 24701 | 470 $\Omega$ $\pm 5\%$ 1/4W, Metal    |
| RL02                           | 4822 050 23308 | 3.3 $\Omega$ $\pm 5\%$ 1/4W, Metal    |
| ▲ RL32                         | 4822 113 90119 | 22 $\Omega$ $\pm 2\%$ 1/4W, Fuse      |
| RV01                           | 4822 100 30143 | 100K $\Omega$ x2, Volume              |
| RV02                           | 4822 100 30142 | 10K $\Omega$ x2, Volume               |
| ▲ R642                         | 4822 111 90731 | 47 $\Omega$ $\pm 2\%$ 1/4W, Fuse      |
| R901                           | 4822 100 11351 | 10K $\Omega$ , Trimming               |
| R902                           | 4822 100 11351 | 10K $\Omega$ , Trimming               |
| R933                           | 4822 100 11372 | 47K $\Omega$ , Trimming               |
| R934                           | 4822 100 11372 | 47K $\Omega$ , Trimming               |

| REF. DESIG.                | PART NO.       | DESCRIPTION                  |
|----------------------------|----------------|------------------------------|
| <b>PJ03-SEMICONDUCTORS</b> |                |                              |
| DK02                       | 4822 130 80839 | Diode S5688G                 |
| DS01                       | 4822 130 33305 | Diode 1SS176, etc.           |
| DS02                       | 4822 130 33305 | Diode 1SS176, etc.           |
| DS11                       | 4822 130 33305 | Diode 1SS176, etc.           |
| D901                       | 4822 130 33305 | Diode 1SS176, etc.           |
| D902                       | 4822 130 33305 | Diode 1SS176, etc.           |
| QG01                       | 4822 209 61187 | IC BA15218                   |
| QG02                       | 4822 130 43191 | Transistor 2SC1741(Q, R)     |
| QJ01                       | 4822 209 62249 | IC CXA1115BP                 |
| QJ03                       | 4822 209 61667 | IC $\mu$ PC1330HA            |
| QJ11                       | 4822 130 61188 | Transistor, Digital DTC144TS |
| QJ14                       |                |                              |
| QJ51                       | 4822 209 73064 | IC NJM2068DD                 |
| QK01                       | 4822 209 62252 | IC CXA1198AP                 |
| QK02                       | 4822 209 62253 | IC MC14051B                  |
| QK03                       | 4822 209 80655 | IC NJM78L08A                 |
| QK11                       | 4822 130 61723 | Transistor, Digital DTC323TS |
| QK12                       | 4822 130 61723 | Transistor, Digital DTC323TS |
| QK13                       | 4822 130 61189 | Transistor, Digital DTC114TS |
| QK14                       | 4822 130 61189 | Transistor, Digital DTC114TS |
| QK15                       | 4822 130 61227 | Transistor, Digital DTA114ES |
| QL01                       | 4822 130 61886 | Transistor 2SD1292(Q, R)     |
| QL31                       | 4822 130 61725 | Transistor 2SD2010           |
| QL32                       | 4822 130 60588 | Transistor, Digital DTC114ES |
| QS01                       | 4822 209 82966 | IC 4081                      |
| QS02                       | 4822 130 61188 | Transistor, Digital DTC144TS |
| QS03                       | 4822 130 60588 | Transistor, Digital DTC114ES |
| QS11                       | 4822 209 82966 | IC 4081                      |
| QS12                       | 4822 130 60588 | Transistor, Digital DTC114ES |
| QS23                       | 4822 130 61227 | Transistor, Digital DTA114ES |
| QS24                       | 4822 130 60588 | Transistor, Digital DTC114ES |
| QW11                       | 4822 130 61723 | Transistor, Digital DTC323TS |
| QW12                       | 4822 130 61723 | Transistor, Digital DTC323TS |
| QX21                       | 4822 130 61189 | Transistor, Digital DTC114TS |
| QX22                       | 4822 130 61189 | Transistor, Digital DTC114TS |
| Q601                       | 4822 209 62251 | IC CXA1331                   |
| Q901                       | 4822 209 72874 | IC $\mu$ PC1297CA            |
| <b>PJ03-MISCELLANEOUS</b>  |                |                              |
| JG01                       | 4822 267 31132 | Jack, Headphone              |
| JR01                       | 4822 266 30274 | Terminal, 2P RCA Pin         |
| JW01                       | 4822 265 30397 | Terminal, 4P RCA Pin         |
| JW02                       | 4822 267 31132 | Jack, Mix Mic                |
| LK01                       | 4822 157 53521 | Choke Coil, 22mH             |
| LK02                       | 4822 157 53521 | Choke Coil, 22mH             |
| LL01                       | 4822 148 81074 | OSC Transformer, 105KHz      |
| LL31                       | 4822 152 20622 | Choke Coil, 2.2mH            |
| L601                       | 4822 157 52461 | MPX Coil                     |
| L602                       | 4822 157 52461 | MPX Coil                     |
| L603                       | 4822 157 62214 | MPX Coil, Low Filter         |
| L604                       | 4822 157 62214 | MPX Coil, Low Filter         |
| L901                       | 4822 157 60436 | OSC Transformer, 105KHz      |
| L902                       | 4822 157 60436 | OSC Transformer, 105KHz      |
| SS01                       | 4822 273 10208 | Rotary Switch, Timer         |
| SS51                       | 4822 273 10208 | Rotary Switch, NR            |

| REF. DESIG.                                  | PART NO.       | DESCRIPTION                         |
|----------------------------------------------|----------------|-------------------------------------|
| <b>PU03-LOGIC/POWER SUPPLY CIRCUIT BOARD</b> |                |                                     |
| <b>PU03-CAPACITORS</b>                       |                |                                     |
| CM01                                         | 4822 122 40491 | Ceramic 0.022 $\mu$ F +80% -20%     |
| CM02                                         | 4822 122 40491 | Ceramic 0.022 $\mu$ F +80% -20%     |
| CM51                                         | 4822 122 40491 | Ceramic 0.022 $\mu$ F +80% -20%     |
| CU01                                         | 4822 122 40491 | Ceramic 0.022 $\mu$ F +80% -20%     |
| CU02                                         | 4822 122 40491 | Ceramic 0.022 $\mu$ F +80% -20%     |
| C801                                         | 4822 122 40491 | Ceramic 0.022 $\mu$ F +80% -20%     |
| ?                                            |                |                                     |
| C806                                         | 4822 122 40491 | Ceramic 0.022 $\mu$ F +80% -20%     |
| C812                                         |                |                                     |
| C814                                         | 4822 122 40491 | Ceramic 0.022 $\mu$ F +80% -20%     |
| <b>PU03-RESISTORS</b>                        |                |                                     |
| RM09                                         | 4822 100 11386 | 1K $\Omega$ , Trimming              |
| RM10                                         | 4822 100 20681 | 2.2K $\Omega$ , Trimming            |
| RM59                                         | 4822 100 11386 | 1K $\Omega$ , Trimming              |
| RM60                                         | 4822 100 20681 | 2.2K $\Omega$ , Trimming            |
| ▲ R801                                       | 4822 116 60307 | 1 $\Omega$ $\pm$ 5% 1/2W, Fusible   |
| ▲ R802                                       | 4822 116 60308 | 2.2 $\Omega$ $\pm$ 5% 1/2W, Fusible |
| ▲ R803                                       | 4822 115 90166 | 10 $\Omega$ $\pm$ 2% 1/2W, Fuse     |
| GU01                                         | 4822 111 91073 | 47K $\Omega$ x5, Array              |
| <b>PU03-SEMICONDUCTORS</b>                   |                |                                     |
| DM01                                         | 4822 130 32508 | Diode RL103E/DSF10C                 |
| DM51                                         | 4822 130 32508 | Diode RL103E/DSF10C                 |
| DU01                                         | 4822 130 33305 | Diode 1SS176, etc.                  |
| DU02                                         | 4822 130 33305 | Diode 1SS176, etc.                  |
| DU04                                         | 4822 130 33305 | Diode 1SS176, etc.                  |
| DU11                                         | 4822 130 33305 | Diode 1SS176, etc.                  |
| DU12                                         | 4822 130 33305 | Diode 1SS176, etc.                  |
| DU53                                         | 4822 130 32508 | Diode RL103E/DSF10C                 |
| DU54                                         | 4822 130 33305 | Diode 1SS176, etc.                  |
| ▲ D801                                       | 4822 130 32508 | Diode RL103E/DSF10C                 |
| ?                                            |                |                                     |
| ▲ D810                                       | 4822 130 33948 | Zener RD5.6JB2/MTZJ5.6B             |
| D811                                         |                |                                     |
| QM01                                         | 4822 130 42682 | Transistor, Digital DTA144ES        |
| QM02                                         | 4822 130 61725 | Transistor 2SD2010                  |
| QM03                                         | 4822 130 42682 | Transistor, Digital DTA144ES        |
| QM04                                         | 4822 130 61892 | Transistor 2SD2144S(U, V)           |
| QM05                                         | 4822 130 61892 | Transistor 2SD2144S(U, V)           |
| QM06                                         | 4822 130 60588 | Transistor, Digital DTC114ES        |
| QM07                                         | 4822 130 61189 | Transistor, Digital DTC114TS        |
| QM08                                         | 4822 130 61189 | Transistor, Digital DTC114TS        |
| QM51                                         | 4822 130 42682 | Transistor, Digital DTA144ES        |
| QM52                                         | 4822 130 61725 | Transistor 2SD2010                  |
| QM53                                         | 4822 130 42682 | Transistor, Digital DTA144ES        |
| QM54                                         | 4822 130 61892 | Transistor 2SD2144S(U, V)           |
| QM55                                         | 4822 130 61892 | Transistor 2SD2144S(U, V)           |
| QM56                                         | 4822 130 61189 | Transistor, Digital DTC114TS        |
| QR01                                         | 4822 130 42594 | Transistor, Digital DTC144ES        |
| QR21                                         | 4822 209 63044 | IC LC6543H                          |
| QR22                                         | 4822 209 63042 | IC MC74HC10N                        |
| QR23                                         | 4822 130 61189 | Transistor, Digital DTC114TS        |

| REF.<br>DESIG.                                                 | PART NO.       | DESCRIPTION                    |
|----------------------------------------------------------------|----------------|--------------------------------|
| QU01                                                           | 4822 209 63045 | IC $\mu$ PD75004CU-036         |
| QU02                                                           | 4822 130 61189 | Transistor, Digital   DTC114TS |
| QU03                                                           | 4822 130 42682 | Transistor, Digital   DTA144ES |
| QU04                                                           | 4822 130 42682 | Transistor, Digital   DTA144ES |
| QU05                                                           | 4822 130 42682 | Transistor, Digital   DTA144ES |
| QU06                                                           | 4822 130 60588 | Transistor, Digital   DTC114ES |
| QU07                                                           | 4822 130 60588 | Transistor, Digital   DTC114ES |
| QU08                                                           | 4822 130 60588 | Transistor, Digital   DTC114ES |
| QU09                                                           | 4822 130 42682 | Transistor, Digital   DTA144ES |
| QU10                                                           | 4822 130 60588 | Transistor, Digital   DTC114ES |
| QU11                                                           | 4822 130 42682 | Transistor, Digital   DTA114ES |
| QU12                                                           | 4822 130 61189 | Transistor, Digital   DTC114TS |
| QU13                                                           | 4822 130 61189 | Transistor, Digital   DTC114TS |
| QU14                                                           | 4822 130 42594 | Transistor, Digital   DTC144ES |
| QU15                                                           | 4822 130 60588 | Transistor, Digital   DTC114ES |
| QU55                                                           | 4822 130 42682 | Transistor, Digital   DTA144ES |
| ▲ Q801                                                         | 4822 209 82829 | IC            NJM78M15FA       |
| ▲ Q802                                                         | 4822 209 70385 | IC            L78MR05          |
| <b>PU03-MISCELLANEOUS</b>                                      |                |                                |
| XR02                                                           | 4822 242 72223 | Resonator, 4.00MHz             |
| XU01                                                           | 4822 242 72194 | Resonator, 4.19MHz             |
| ▲ S801                                                         | 4822 276 11816 | Push Switch, Power             |
| ▲ L801                                                         | 4822 146 21581 | Power Transformer [U]          |
| <b>PU63-POWER TRANSFORMER<br/>CIRCUIT BOARD (/01B/02B/07B)</b> |                |                                |
| ▲ L801                                                         | 4822 146 21571 | Power Transformer /02B/07B     |
|                                                                | 4822 146 21572 | Power Transformer /01B         |
| <b>PX03-KEY-SW/LED METER<br/>CIRCUIT BOARD</b>                 |                |                                |
| DX01                                                           | 4822 130 80326 | L.E.D.        LT3D8B (RED)     |
| DX02                                                           | 4822 130 80326 | L.E.D.        LT3D8B (RED)     |
| DX03                                                           | 4822 130 82365 | L.E.D.        LT5K8B (GRN)     |
| DX06                                                           |                |                                |
| DY01                                                           | 4822 130 33305 | Diode        1SS176, etc.      |
| DY14                                                           |                |                                |
| DY21                                                           | 4822 130 80326 | L.E.D.        LT3D8B (RED)     |
| DY22                                                           | 4822 130 82365 | L.E.D.        LT5K8B (GRN)     |
| DY23                                                           | 4822 130 81714 | L.E.D.        LT3H44B (YEL)    |
| DY29                                                           | 4822 130 82365 | L.E.D.        LT5K8B (GRN)     |
| DY51                                                           | 4822 130 82365 | L.E.D.        LT5K8B (GRN)     |
| DY52                                                           | 4822 130 82365 | L.E.D.        LT5K8B (GRN)     |
| DY53                                                           | 4822 130 82365 | L.E.D.        LT5K8B (GRN)     |
| DY71                                                           | 4822 130 80326 | L.E.D.        LT3D8B (RED)     |
| DY72                                                           | 4822 130 82365 | L.E.D.        LT5K8B (GRN)     |
| DY73                                                           | 4822 130 82365 | L.E.D.        LT5K8B (GRN)     |
| QX01                                                           | 4822 209 63039 | IC            IR2E24           |
| QY01                                                           | 4822 130 42715 | Transistor    2SA608SP, etc.   |
| QY02                                                           | 4822 130 42715 | Transistor    2SA608SP, etc.   |
| SY21                                                           | 4822 276 12455 | Push Switch, Tact              |
| SY31                                                           |                |                                |
| SY51                                                           | 4822 276 12455 | Push Switch, Tact              |
| SY52                                                           | 4822 276 12455 | Push Switch, Tact              |
| SY53                                                           | 4822 276 12455 | Push Switch, Tact              |

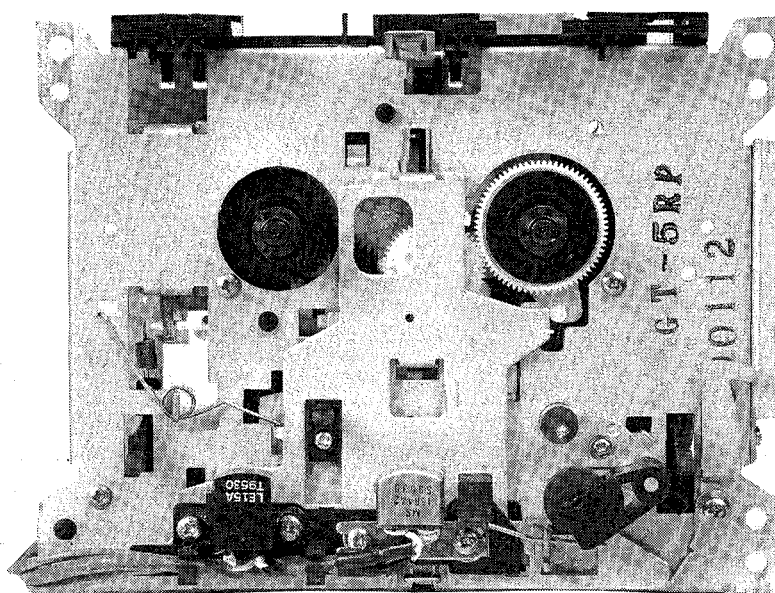
**NOTE ON SAFETY:**

Symbol ▲ Fire or electrical shock hazard. Only original parts should be used to replace any part marked with symbol ▲. Any other component substitution (other than original type), may increase risk of fire or electrical shock hazard.

# Service Manual

NMZ-5PB  
NMZ-5RP

Recorders tape deck



(GB)

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified be used.

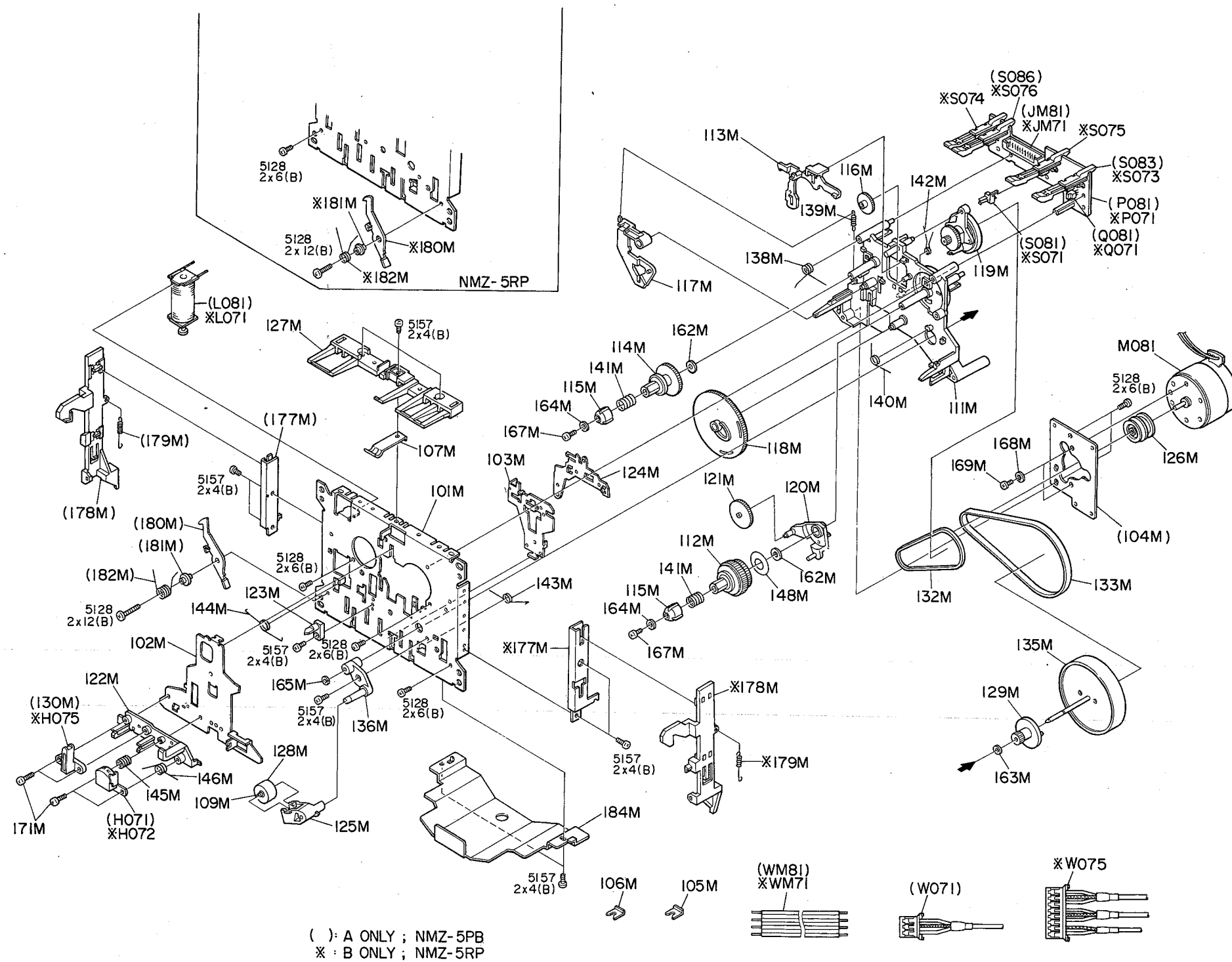
## marantz®

### model NMZ-5PB/5RP

First issue: 1990

4822 725 50932

# EXPLODED VIEW



| REF. DESIG. | PART NO.       | DESCRIPTION                   |
|-------------|----------------|-------------------------------|
| 107M        | 4822 492 70801 | Leaf Spring, Pack             |
| 112M        | 4822 528 10807 | Reel Assembly (T)             |
| 114M        | 4822 528 10808 | Reel Assembly (S)             |
| 115M        | 4822 462 71719 | Cap (B), Reel                 |
| 116M        | 4822 522 32978 | Gear, FF                      |
| 118M        | 4822 522 32979 | Gear, Play Cam                |
| 121M        | 4822 522 32981 | Gear, Play                    |
| 123M        | 4822 403 70199 | Guide, Cassette               |
| 126M        | 4822 528 40331 | Pulley (C), Motor             |
| 128M        | 4822 528 81426 | Roller, Pinch                 |
| 129M        | 4822 528 60381 | Gear, Flywheel                |
| 130M        | 4822 403 70201 | Guide, Tape                   |
| 132M        | 4922 358 31101 | Belt (C), Clutch              |
| 133M        | 4822 358 31099 | Belt (C), Drive               |
| 135M        | 4822 528 60382 | Flywheel                      |
| 138M        | 4822 492 70803 | Spring, Brake Arm             |
| 139M        | 4822 492 42497 | Spring, Trigger Arm           |
| 140M        | 4822 492 33217 | Spring, Play Arm              |
| 141M        | 4822 492 33218 | Spring, Reel                  |
| 142M        | 4822 492 70804 | Spring, Clutch Arm            |
| 143M        | 4822 492 42498 | Spring, Shift                 |
| 144M        | 4822 492 42499 | Spring, Head Chassis          |
| 145M        | 4822 492 70805 | Spring, Head                  |
| 146M        | 4822 492 70806 | Spring, Pinch Roller          |
| 179M        | 4822 492 33216 | Spring, Eject Lever           |
| 182M        | 4822 492 42494 | Spring, Eject Lock            |
|             |                | Spring, Eject Lock            |
| H071        | 4822 249 10422 | Head, Play                    |
| H072        | 4822 249 10422 | Head, Rec/Play                |
| H075        | 4822 249 40274 | Head, Erase                   |
| L071        | 4822 281 50155 | Solenoid Coil                 |
| L081        | 4822 281 50155 | Solenoid Coil                 |
| M071        | 4822 361 30322 | D.C. Motor                    |
| M081        | 4822 361 30322 | D.C. Motor                    |
| Q071        | 4822 130 82364 | Photo Unit                    |
| Q081        | 4822 130 82364 | Photo Unit                    |
| S071        | 4822 271 30735 | Mini Switch, Play             |
| S073        | 4822 271 30733 | Mini Switch, Tape             |
| S074        | 4822 271 30733 | Mini Switch, Rec              |
| S075        | 4822 271 30733 | Mini Switch, Metal            |
| S076        | 4822 271 30733 | Mini Switch, CrO <sub>2</sub> |
| S081        | 4822 271 30735 | Mini Switch, Play             |
| S083        | 4822 271 30733 | Mini Switch, Tape             |
| S086        | 4822 271 30733 | Mini Switch, CrO <sub>2</sub> |
| W075        | 4822 321 60987 | 8P Head Wire Assembly NMZ-5RP |